

GENERAL NOTES

1. **MATERIAL SUPPLIER.** NANA WALL SYSTEMS INC. ("NANAWALL") IS A MATERIAL SUPPLIER OF SLIDING & FOLDING PANEL SYSTEMS. NANAWALL DOES NOT PROVIDE INSTALLATION SERVICES OR DESIGN/ENGINEER SURROUNDING CONDITIONS AROUND THE OPENINGS TO WHICH NANAWALL'S SYSTEMS ARE TO BE INSTALLED. ANY SURROUNDING CONDITIONS SHOWN IN THESE DRAWINGS ARE MEANT FOR ILLUSTRATIVE PURPOSES ONLY AND WHAT IS SHOWN MAY NOT BE SUITABLE FOR ANY PARTICULAR PROJECT.

2. **CUSTOMER RESPONSIBILITY.** IT IS THE SOLE RESPONSIBILITY OF THE ARCHITECT, BUILDING OWNER, CONTRACTOR AND/OR CONSUMER (COLLECTIVELY "CUSTOMER") TO ENSURE COMPLIANCE WITH PROJECT PLANS AND SPECIFICATIONS AS WELL AS ALL APPLICABLE CODES AND REGULATIONS, INCLUDING FEDERAL, STATE AND LOCAL REQUIREMENTS. IT IS THE SOLE RESPONSIBILITY OF CUSTOMER TO DETAIL AND INSTALL NANAWALL PRODUCT IN AN OPENING WITH PROPER STRUCTURAL INTEGRITY AND FLASHING DETAILS NECESSARY TO ENSURE A WATER RESISTANT INSTALLATION.

3. **ASSEMBLY & INSTALLATION.** PRODUCTS ARE SUPPLIED "KNOCKED DOWN" FOR ASSEMBLY AND INSTALLATION BY OTHERS. PROPER ASSEMBLY, INSTALLATION, OPERATION AND MAINTENANCE IS ESSENTIAL FOR PROPER PERFORMANCE. WRITTEN INSTRUCTIONS ARE PROVIDED TO ALL CUSTOMERS TO FOLLOW. IT IS HIGHLY RECOMMENDED THAT AN EXPERIENCED INSTALLER OF NANAWALL'S PRODUCTS BE USED FOR RELEVANT ASPECTS OF ASSEMBLY AND INSTALLATION.

THE ROUGH OPENINGS MUST BE PLUMB, LEVEL, SQUARE AND WITHIN SPECIFIED BUILDING TOLERANCES. HEAD TRACK AND SILL (BOTTOM TRACK) COMPONENTS MAY BE SHIPPED IN SEGMENTS THAT WILL NEED TO BE FIELD JOINED PER NANAWALL INSTRUCTIONS. MAKE SURE THAT WHEN INSTALLED, THE JOINTS BETWEEN THE HEAD TRACK AND SILL COMPONENTS ARE SMOOTH AND TIGHT.

CUSTOMER IS REQUIRED TO FOLLOW PUBLISHED NANAWALL INSTALLATION INSTRUCTIONS. PRODUCT PLACEMENT, FASTENERS, FLASHING, WATERPROOFING, SEALANT AND OTHER DETAILS FOR SPECIFIC SURROUNDING CONDITIONS MUST BE DESIGNED AND PROVIDED BY OTHERS

4. **STRUCTURAL SUPPORT.** THE STRUCTURAL INTEGRITY OF THE FLOOR, HEADER AND/OR OVERHEAD SUPPORT FOR THE OPENING, AND ANY STACKING AREAS, IS CRITICAL FOR PROPER PERFORMANCE AND OPERATION. THE CALCULATIONS, MATERIALS AND INSTALLATION DETAILS MUST BE PROVIDED BY OTHERS.

THE VERTICAL DEFLECTION AT THESE AREAS UNDER FULL LIVE AND DEAD LOADS SHOULD BE THE LESSER OF L/720 OF THE SPAN OR 1/4". THE HEADER, SURROUNDING WALLS AND FLOOR MUST ALSO BE ABLE TO SUPPORT ANY LATERAL LOADS. PERIMETER FASTENERS AND SUBSTRATE MUST BE CAPABLE OF WITHSTANDING REACTION FORCES IMPOSED BY WIND AND/OR DEAD LOAD. THERE MAY BE ADDITIONAL STRUCTURAL REQUIREMENTS NOT MENTIONED HERE.

SPECIFIC AND DETAILED STRUCTURAL SUPPORT REQUIREMENTS MUST BE PROVIDED BY OTHERS, INCLUDING, BUT NOT LIMITED TO, SIZES, LOCATIONS OR FREQUENCY OF PERIMETER FASTENERS; ANCHORING TO THE SUBSTRATE; STRUCTURAL CALCULATIONS; AND ENGINEERING OF DETAILED ALUMINUM, WOOD AND GLASS SYSTEMS.

5. **UNIT SIZES & ROUGH OPENING.** CHECK SIZES ON DRAWINGS CAREFULLY AND NOTE THE MEASUREMENT POINTS FOR UNIT WIDTH AND UNIT HEIGHT. APPROPRIATE SHIM SPACE MUST BE ADDED ON ALL FOUR (4) SIDES OF THE OPENING TO OBTAIN THE ROUGH OPENINGS. NOTE THE POSITION OF THE SILL RELATIVE TO THE FINISH FLOOR OR FINISH COUNTERTOP. ANY CHANGES ON WIDTH OR HEIGHT WILL REQUIRE REVISED DRAWINGS FOR FINAL APPROVAL.

6. **ORIENTATION OF DRAWINGS.** ELEVATIONS ARE VIEWED FROM THE INTERIOR FOR ALL NANAWALL SYSTEMS, WITH THE EXCEPTION OF THE HSW75, FSW75 AND CSW75 WHICH ARE VIEWED FROM THE EXTERIOR. CAREFULLY CHECK THE CONFIGURATIONS SHOWN FOR ACCURACY, INCLUDING NUMBER OF PANELS ON EACH SIDE OF THE OPENING AND DIRECTION OF SWING. FOR FOLDING SYSTEMS, THERE MUST BE AN ODD NUMBER OF PANELS IN EITHER DIRECTION TO HAVE A SWING PANEL THAT CAN BE OPERATED LIKE A MAN DOOR.

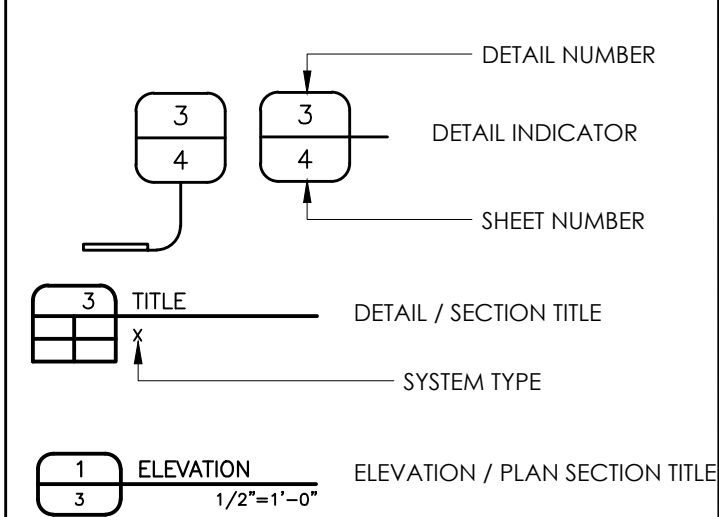
7. **PRODUCT PERFORMANCE & TESTING.** NANAWALL HAS NOT TESTED EACH PRODUCT FOR AIR LEAKAGE, WATER RESISTANCE AND STRUCTURAL LOADING CAPABILITIES. TESTING RESULTS AVAILABLE FROM NANAWALL ARE ONLY APPLICABLE FOR THE SPECIFIC UNITS AND CONFIGURATIONS TESTED IN LABORATORY CONDITIONS. TEST RESULTS WILL DEPEND ON VARIABLES SUCH AS THE SYSTEM, SILL, LOCKING MECHANISM, SIZE AND CONFIGURATION.

DEPENDING ON SITE CONDITIONS, SILLS MAY NEED TO BE SITE MODIFIED BY OTHERS WITH WEEP HOLES FOR PROPER DRAINAGE. THE HIGH PERFORMANCE (RAISED) SILL IS CAPABLE OF A HIGHER WATER RESISTANCE CAPABILITY. NON-STANDARD UNITS, E.G. SEGMENTED OR CORNERLESS UNITS, WILL HAVE A LOWER PERFORMANCE RATING THAN A STANDARD UNIT. SEE NANAWALL LITERATURE AND WEBSITE FOR FURTHER INFORMATION.

ABBREVIATIONS

AFF = ABOVE FINISH FLOOR
 CL = CENTER LINE
 DIM. = DIMENSION
 DLO = DAYLIGHT OPENING
 DO = DOOR OPENING
 EL = ELEVATION
 EQ = EQUAL
 FS = FRAME SIZE
 FF = FINISH FLOOR
 MM = MILIMETERS
 NBN = NOT BY NANAWALL
 NTS = NOT TO SCALE
 OD = OPENING DIMENSION
 OFD = OVERALL FRAME DIMENSION
 RO = ROUGH OPENING
 SDL = SIMULATED DIVIDED LITE
 TBD = TO BE DETERMINED
 UW = UNIT WIDTH

SYMBOLS



NANAWALL PRODUCT DRAWINGS

QUOTE NUMBER: 572867

ORDER NUMBER: 0

PROJECT NAME: Compton College Student Housing - Compton, CA

CUSTOMER: HPI Architecture - San Diego, CA

SYSTEM INFORMATION

SYSTEM ON THIS DRAWING: NW ALUMINUM 640 FOLDING SYSTEM (ALU)

CONFIGURATION: OUTWARD 5 RIGHT

TYPE OF GLASS: SOLARGRAY TEMPERED WITH SOLARBAN 70 #2 + AIR SPACE + CLEAR TEMPERED

GLASS SPACER BAR FINISH: BLACK

HARDWARE FIRST OPENING PANEL(S): MULTI POINT LOCKING WITH LATCH, DEADBOLT AND LEVER HANDLES WITH RETURN ON BOTH SIDES ON PRIMARY SWING PANEL ONLY (DOES NOT UNLOCK WITH ONE MOTION) ONLY AVAILABLE IN BRUSHED STAINLESS STEEL.

HARDWARE FINISH FIRST OPENING PANEL(S): STAINLESS STEEL WITH BRUSHED SATIN FINISH.

HARDWARE AND FINISH ON SECONDARY PANEL(S): 2 POINT LOCKING WITH FLAT HANDLE STAINLESS STEEL WITH BRUSHED SATIN FINISH

HINGE FINISH: BLACK ANODIZED

SILL TYPE: THERMALLY BROKEN LOW PROFILE SADDLE (FOR RESISTANCE AGAINST WIND DRIVEN RAIN, WEEP HOLES AND DRAIN CONNECTIONS BY OTHERS NECESSARY.)

SILL FINISH: BLACK ANODIZED

PROFILE FINISH SCHEDULE

	DESCRIPTION:
<input type="radio"/> WOOD	
<input checked="" type="radio"/> ANODIZED ALUMINUM BLACK ANODIZED	
<input type="radio"/> POWDER COATED ALUMINUM	

NOTE:
 A REASONABLE DEGREE OF COLOR/FINISH VARIATION CAN BE EXPECTED IN VARIOUS COMPONENTS OF PRODUCT DUE TO DIFFERENT MATERIAL AND VARIATION FROM ANY SAMPLE PROVIDED. FOR WOOD PRODUCTS, THE COLOR AND TEXTURE CAN VARY, EVEN WITHIN THE SAME PIECE OF WOOD.

NOTES:

GENERAL NOTES - continued

A WATER RATING IS RELATIVE AND EVEN THE HIGHEST RATED PRODUCT MIGHT LEAK UNDER SEVERE, UNUSUAL, OR UNFORESEEN CLIMATIC CONDITIONS. PERFORMANCE OF NANAWALL PRODUCTS DEPENDS ON PROPER INSTALLATION AND USE OF THE PRODUCTS, AS WELL AS SELECTION OF THE PROPER SYSTEM FOR THE SITE CONDITIONS.

NANAWALL WILL NOT BE RESPONSIBLE FOR ANY COSTS ASSOCIATED WITH FIELD TESTING OF ANY NANAWALL PRODUCT. ANY TESTING OF NEWLY INSTALLED PRODUCT MUST BE PERFORMED IN COMPLIANCE WITH AAMA 502, INCLUDING WATER PENETRATION TESTING AT 2/3 TESTED LABORATORY PERFORMANCE. NANAWALL WILL REMEDIATE ANY PRODUCT FAILURE IT CONFIRMS. FAILURE OF TESTED PRODUCT DOES NOT EQUATE TO A FAILURE OF OTHER PRODUCTS. TESTING OF PRODUCT INSTALLED LONGER THAN SIX (6) MONTHS MUST BE TESTED IN COMPLIANCE WITH AAMA 511 AND BE DIRECTED AT RECREATION OF AN EXISTING IN-SERVICE CONDITION.

BUYER TO CONFIRM FROM APPLICABLE NANAWALL DESIGN WINDLOAD CHARTS THAT POSITIVE AND NEGATIVE DESIGN PRESSURES FOR THE PROJECT ARE MET FOR THE PANEL SIZES OF THE UNITS IN THE ORDER. THESE WINDLOAD CHARTS HAVE BEEN DERIVED FROM COMPARATIVE ANALYSIS OF STRUCTURAL LOAD TEST RESULTS PER ASTM E330 OF A TEST SPECIMEN. THE USE OF THESE WINDLOAD CHARTS WILL BE SUBJECT TO THE LIMITATIONS STATED ON THEM.

8. **PROTECTION.** ALL GLASS AND FINISHED MATERIAL MUST BE PROTECTED DURING THE CONSTRUCTION PHASE FROM ALL TYPES OF CONSTRUCTION OPERATIONS SUCH AS CEMENT SPLATTER, TAR, PAINT, WELDING OPERATIONS, FIREPROOFING OR ANY OTHER PROCESS THAT MAY BE HARMFUL TO THE APPEARANCE OR PERFORMANCE OF THE PROJECT MATERIALS.

9. **UNLOADING PRODUCT.** FOR STANDARD DELIVERY, UNLOADING OF PRODUCT FROM THE DELIVERY TRUCK IS THE RESPONSIBILITY OF BUYER. DUE TO THE WEIGHT OF THE PRODUCT, APPROPRIATE MANPOWER AND/OR EQUIPMENT WILL BE NEEDED.

10. **TEMPERED GLASS.** ON RARE OCCASIONS, TEMPERED GLASS PANES SPONTANEOUSLY BREAK FOR NO APPARENT REASON. ONE POSSIBLE CAUSE IS NICKEL SULFIDE INCLUSIONS IN TEMPERED GLASS THAT CANNOT BE COMPLETELY PREVENTED. IN NANAWALL ALL GLASS SYSTEMS WITH NO VERTICAL STILES, ANOTHER POSSIBLE REASON FOR SPONTANEOUS GLASS BREAKAGE IS STRESS CONCENTRATIONS AROUND NICKS OR CHIPS NEAR THE EDGE OF THE GLASS PANES. PANELS SHOULD BE MOVED WITH CARE TO PREVENT GLASS-TO-GLASS CONTACT BETWEEN PANELS. INSTALL THE GLASS PROTECTOR GASKETS PROVIDED BY NANAWALL TO MINIMIZE THE CHANCE OF BREAKAGE SHOULD GLASS CONTACT OCCUR. ANY DAMAGED GLASS PANES ARE NOT THE RESPONSIBILITY OF NANAWALL AND SHOULD BE REPLACED AS SOON AS POSSIBLE.

11. **NANAWALL DRAWINGS.** THESE COPYRIGHTED DRAWINGS HAVE BEEN PREPARED IN ACCORDANCE WITH NANAWALL'S ORDER AGREEMENT AND ANY ACCEPTED CHANGE ORDER. FINAL APPROVAL BY THE BUYER CONSTITUTES ACCEPTANCE OF ALL DEVIATIONS TO THE CONTRACT DOCUMENTS MADE BY NANAWALL IN THESE DRAWINGS.

THESE DRAWINGS REPRESENT NANAWALL'S INTERPRETATION OF THE APPLICATION OF PRODUCTS TO THIS PROJECT IN FUNCTIONAL COMPLIANCE WITH THE ORDER AGREEMENT. IT IS IMPORTANT THAT THIS INTERPRETATION BE REVIEWED DIMENSIONALLY AND FUNCTIONALLY WITH RESPECT TO THE ARCHITECT'S ACTUAL INTENT, INTERFACING CONDITIONS, MATERIALS AND JOB SITE CONDITIONS. NANAWALL ASSUMES NO RESPONSIBILITY FOR ERRORS RESULTING FROM THE USE OF THESE DRAWINGS BY OTHER TRADES.

ANY CHANGES IN DIMENSIONS, DESIGN OR LAYOUT MADE AFTER PRODUCT DRAWINGS ARE PREPARED MAY RESULT IN THE NEED FOR REVISED DRAWINGS. REVISED DRAWINGS WILL RESULT IN AN EXTRA CHARGE TO BE DETERMINED BY NANAWALL AND PAID BY CUSTOMER BEFORE THE DRAWINGS ARE REVISED.

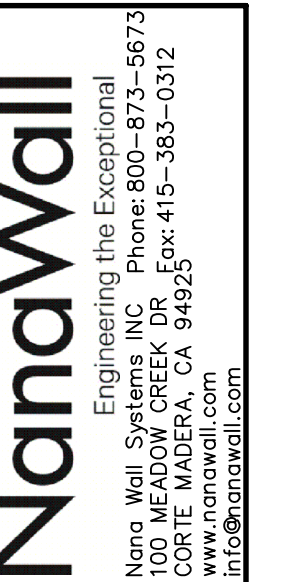
ALL DRAWINGS ARE ACCURATE IN METRIC DIMENSIONS. ENGLISH DIMENSIONS SHOWN ARE ROUNDED TO THE NEAREST 1/16". PRODUCT DRAWINGS SHOULD **NOT** BE SCALED. SCALE NOTED ON DRAWINGS ARE BASED ON A 24" X 36" PAPER FORMAT.

12. **UNAUTHORIZED USE OF DRAWINGS.** IN NO EVENT SHALL BUYER DISCLOSE, COPY OR USE ANY OF THE PRODUCT DRAWINGS PREPARED BY NANAWALL FOR ANY PURPOSE OTHER THAN IN RELATION TO THE PURCHASE OR INSTALLATION OF NANAWALL PRODUCT. ANY OTHER USE OF THESE PRODUCT DRAWINGS IS EXPRESSLY PROHIBITED WITHOUT THE PRIOR WRITTEN CONSENT OF NANAWALL. NANAWALL IS ENTITLED TO LIQUIDATED DAMAGES IN THE AMOUNT OF 20% OF THE PURCHASE PRICE OF THE CONTRACT FOR SALE FOR EACH VIOLATION.

IF YOU WOULD LIKE TO RECEIVE ELEVATION, FLOOR PLAN AND CROSS SECTION DETAILS IN AUTOCAD, PLEASE CONTACT NANAWALL

SHEET INDEX

NO.	DESCRIPTION	EXTRA INFORMATION
1	COVER SHEET	
2	INSTALLATION DETAIL SHEET(S)	NFRC:
3	ELEVATIONS & PLAN SECTIONS	SHGC:
4	DETAIL SHEET(S)	DESIGN PRESSURE: 0/0



POSITION	NANAWALL POSITION NUMBER	CUSTOMER POSITION NUMBER
	1	1

DRAWINGS ISSUED FOR	DATE
FIRST SUBMITTAL	10/10/23

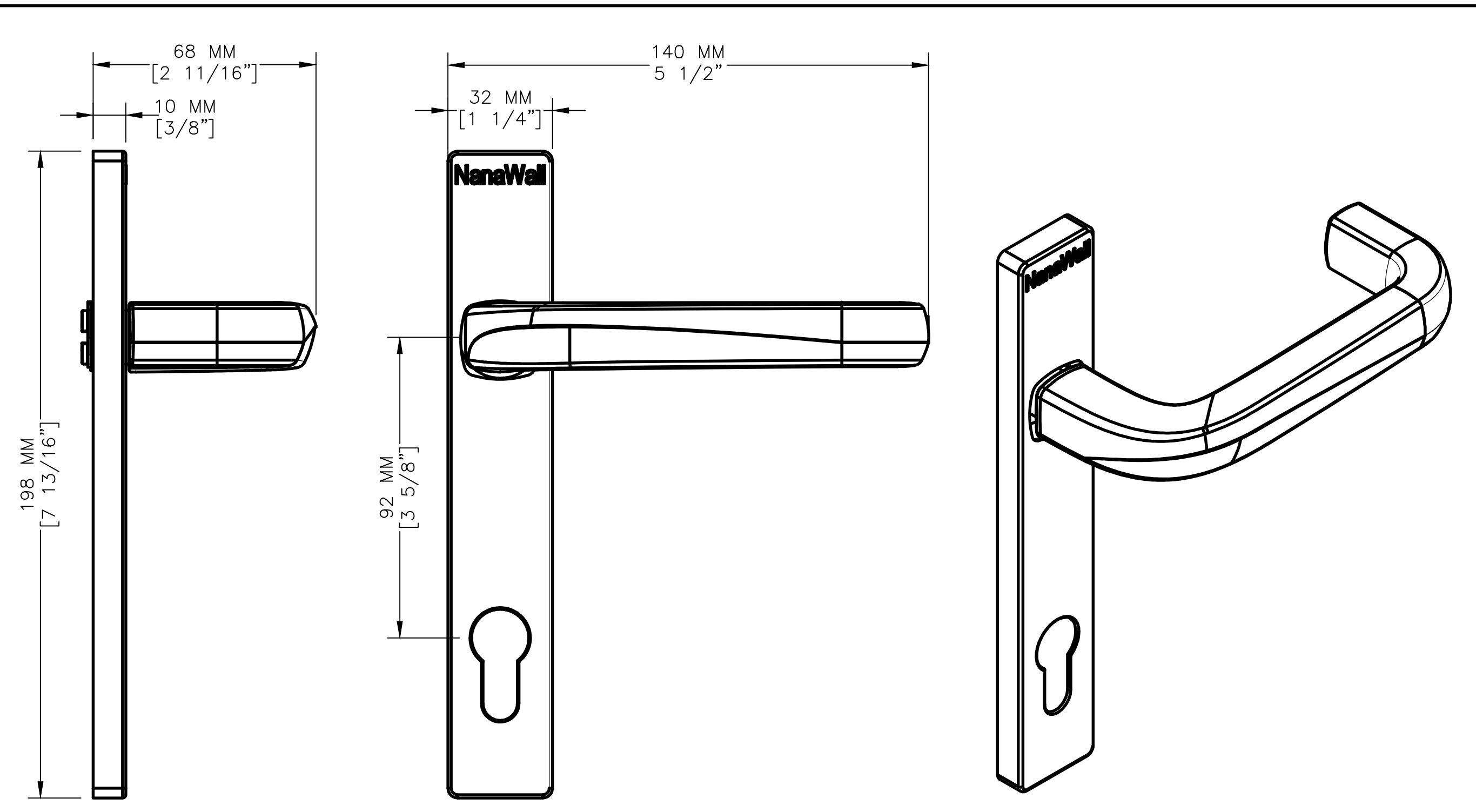
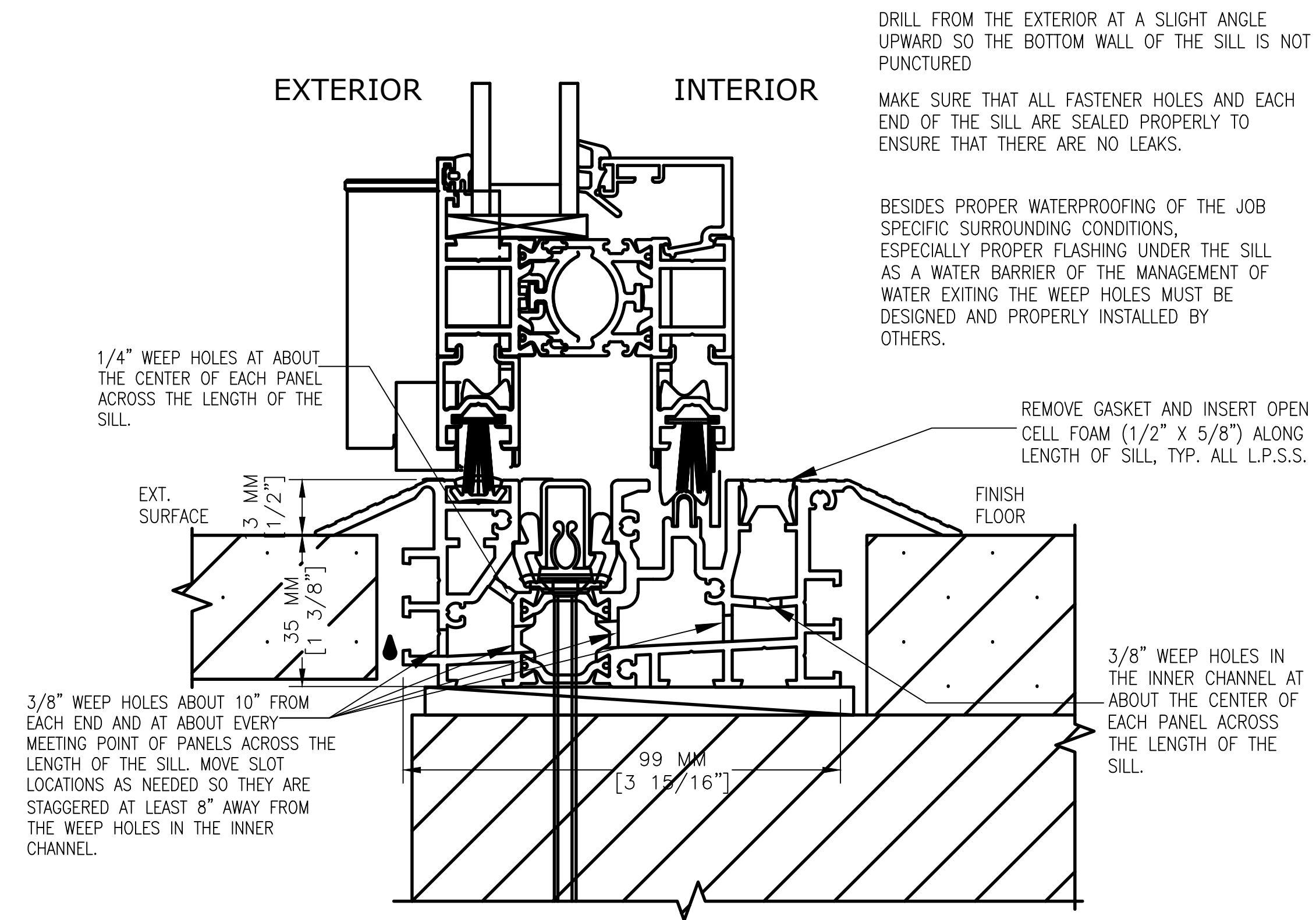
APPROVAL	APPROVED	BY:	PRINTED NAME:	DATE:

PROJECT INFORMATION
 Compton College Student Housing -
 Compton, CA
 1111 E Artesia Boulevard,
 California, 90221 United States

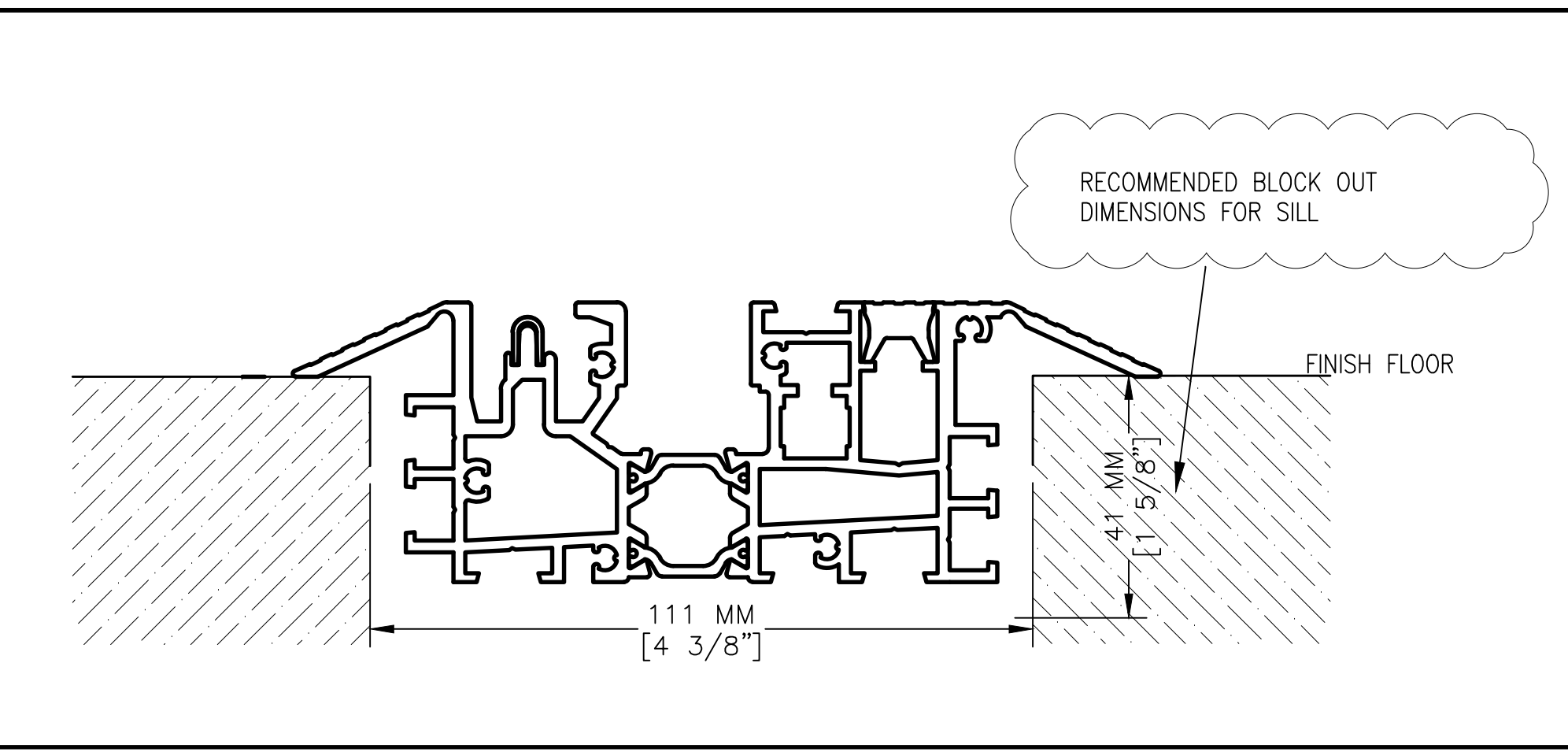
DWG. #	
DRAWN BY	NDG
SCALE	N.T.S.
QUOTE	572867
ORDER	0
SHEET	

DETAILS ON PAGE 2 ARE NOT TO SCALE (SEE OWNER'S MANUAL FOR MORE DETAILS)

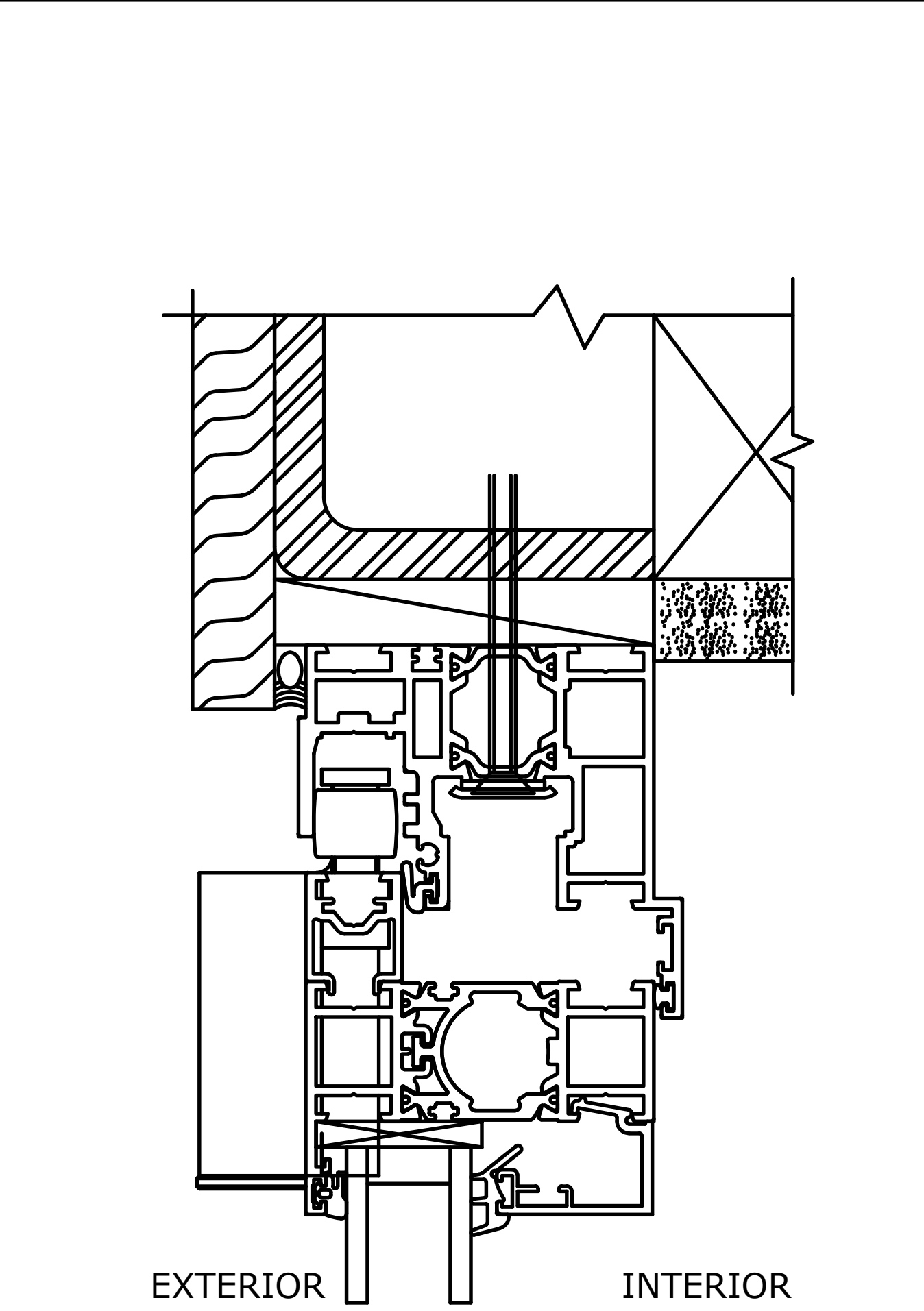
WEEP HOLES BY OTHERS NECESSARY FOR WATER RATING AS LAB TESTED



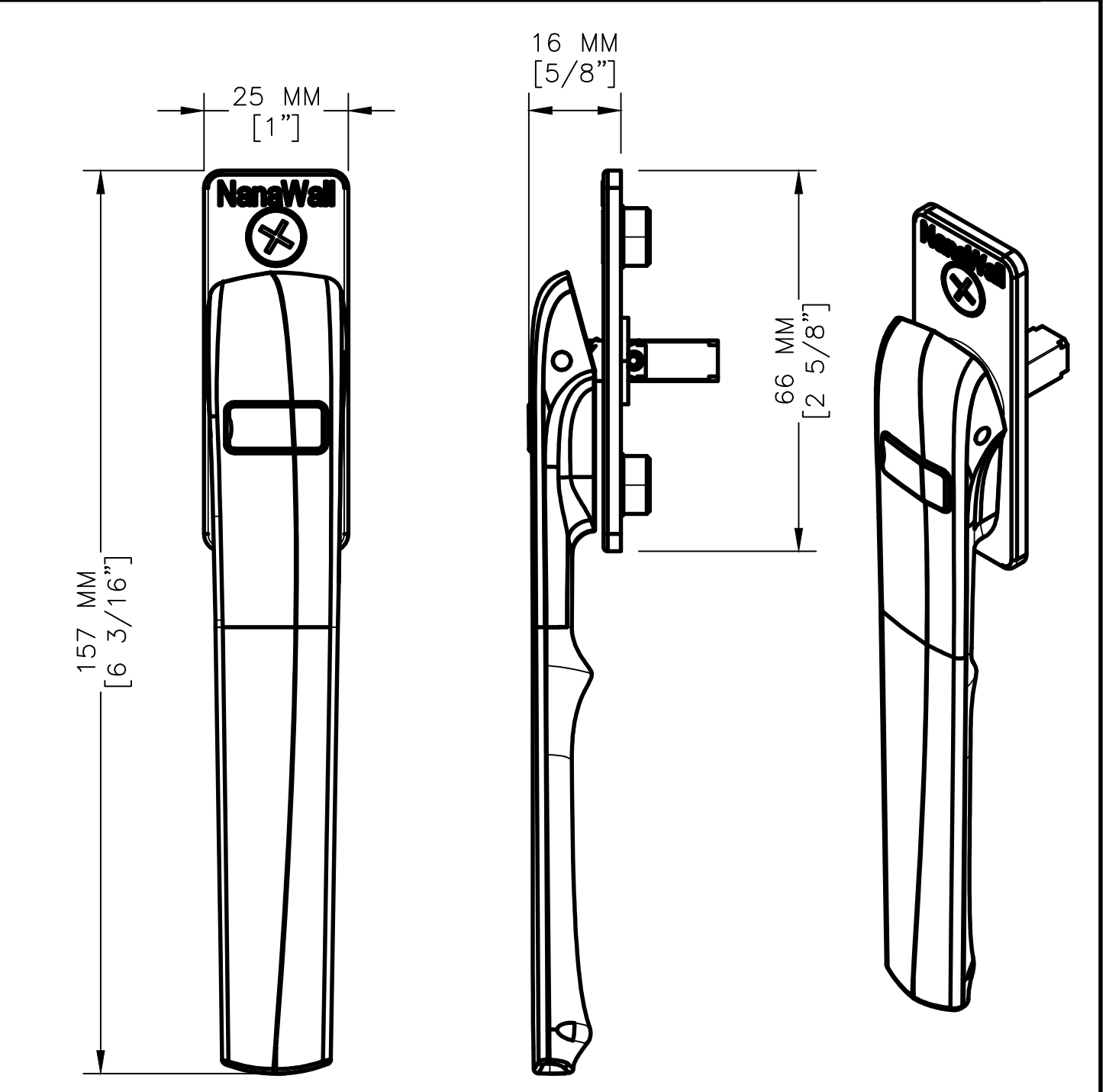
SG SUGGESTED INSTALLATION DETAIL
NW ALUMINUM 640
LOW PROFILE SADDLE SILL OUTWARD OPENING



IN CUT OUT DIMENSIONS FOR LOW PROFILE SADDLE SILL



SG SUGGESTED INSTALLATION DETAIL
NW ALUMINUM 640
HEAD TRACK OUTWARD OPENING



NanaWall
Engineering the Exceptional
Nana Wall Systems INC Phone: 800-873-4673
100 McADAM CREEK DR. Box 415-383-0312
www.nanawall.com info@nanawall.com

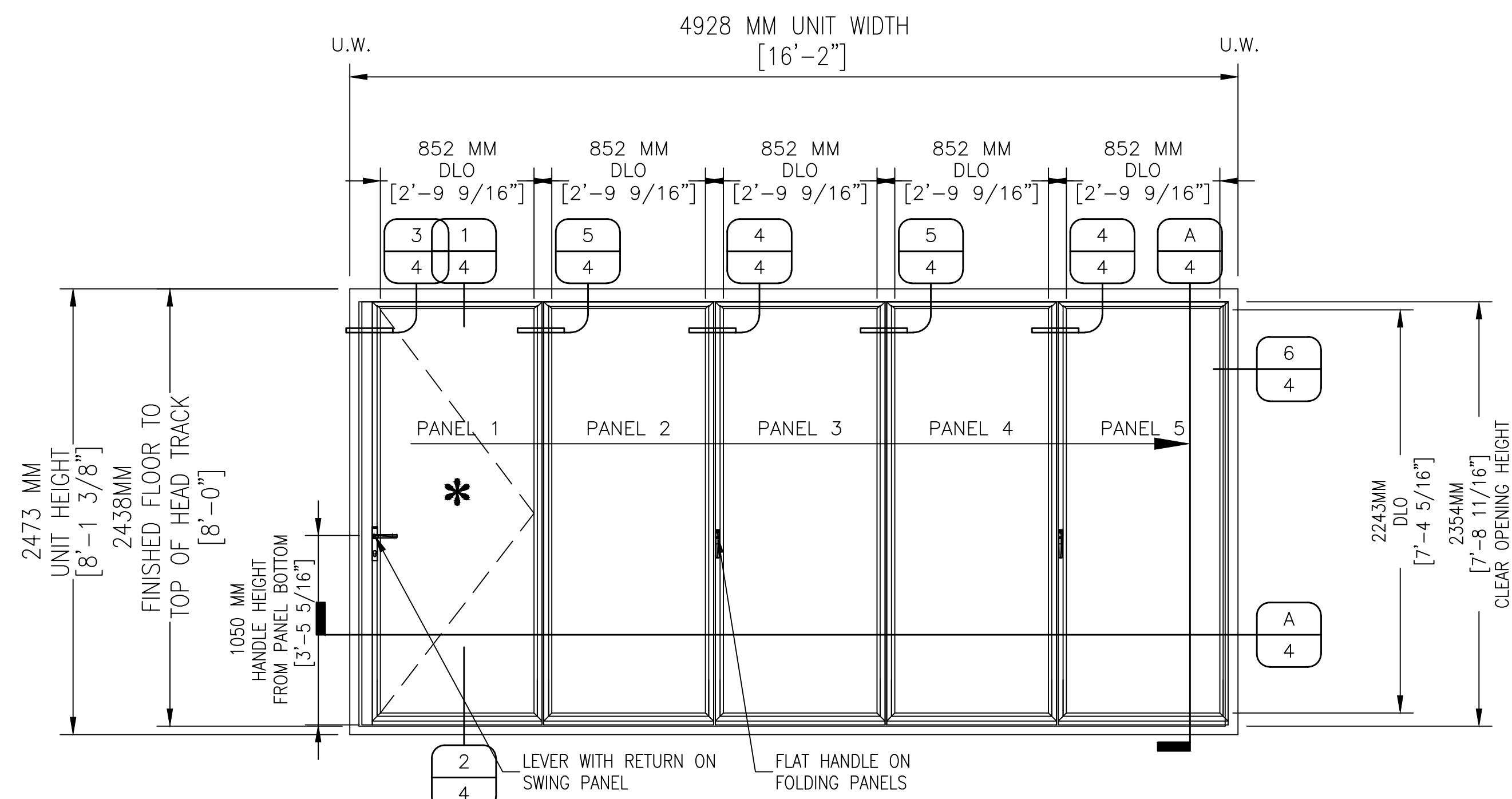
POSITION	
NANAWALL POSITION NUMBER: 1	
CUSTOMER POSITION NUMBER: 1	

DRAWINGS ISSUED FOR	
FIRST SUBMITTAL	

DATE	10/10/23
APPROVAL	
BY:	
PRINTED NAME:	
DATE:	

PROJECT INFORMATION
Compton College Student Housing -
Compton, CA
1111 E Artesia Boulevard, Compton
California, 90221 United States

DWG. #	
DRAWN BY	NDG
SCALE	N.T.S.
QUOTE	572867
ORDER	0
SHEET	2 OF 4

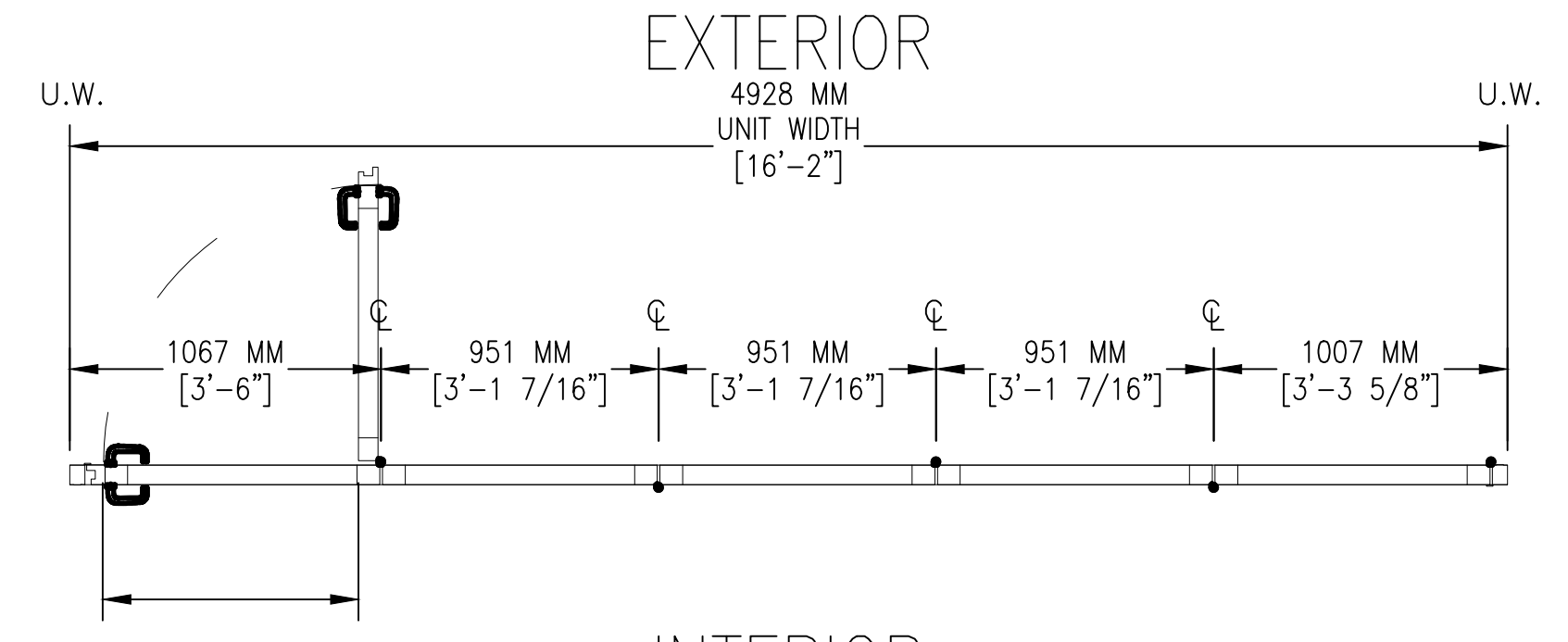


1 ELEVATION - POSITION 1
3 QUANTITY [1]
(TYPICAL: ELEVATIONS SHOWN FROM INTERIOR)

NANA WALL NW ALUMINUM 640 FOLDING SYSTEM (ALU)
CONFIGURATION: OUTWARD 5 RIGHT
SILL TYPE: THERMALLY BROKEN LOW PROFILE SADDLE (FOR RESISTANCE AGAINST WIND DRIVEN RAIN, WEEP HOLES AND DRAIN CONNECTIONS BY OTHERS NECESSARY.)
MOUNT OPTION: FLOOR

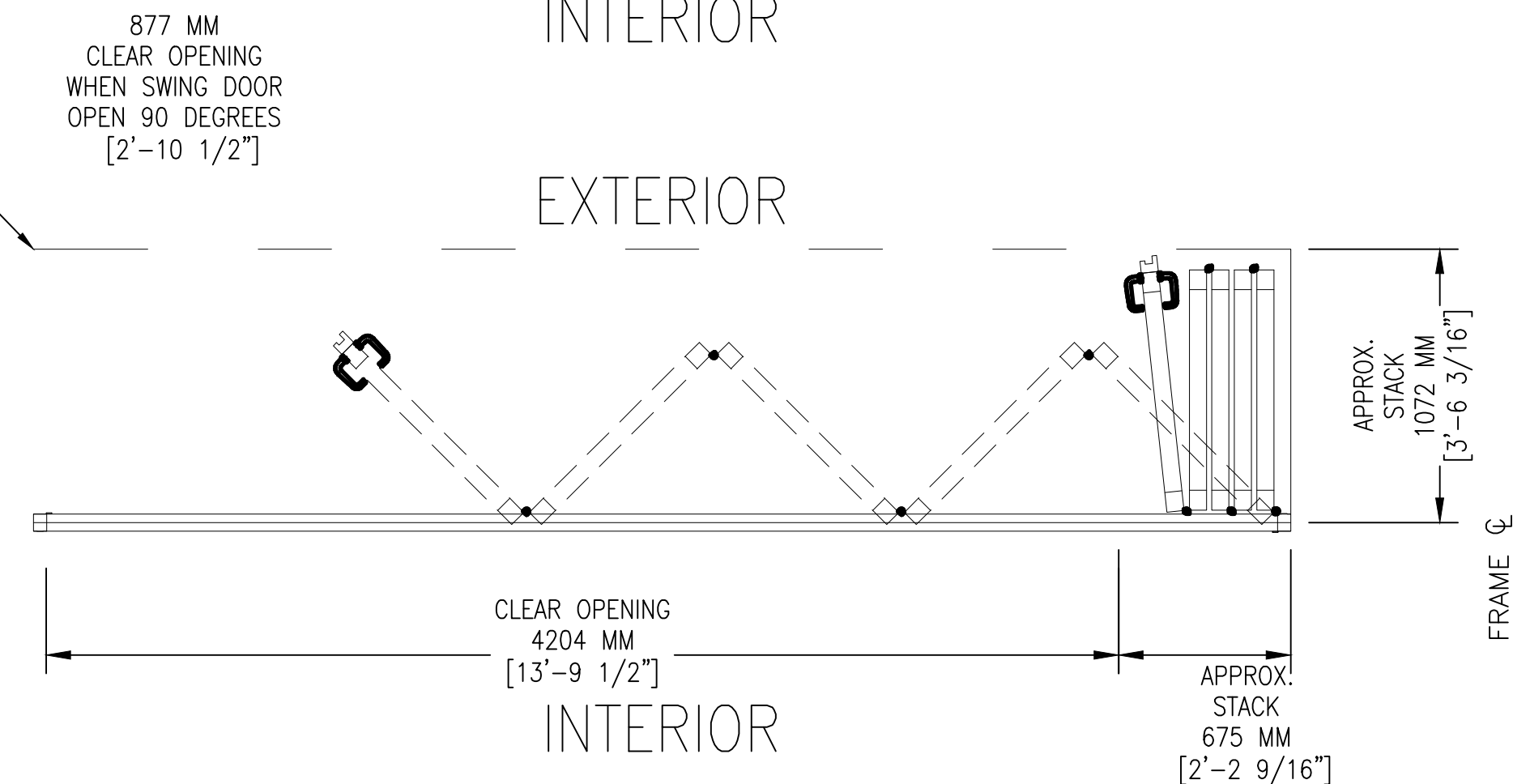
*FIRST PANEL OPEN

NOTE:
FOR SUGGESTED ROUGH OPENING DIMENSION
PLEASE SEE FRAME SECTION DETAILS ON FOLLOWING
DETAIL SHEET



PANELS CLOSED

DASHED LINE INDICATES LIMITS OF FINISH FLOORING THAT MUST BE CLEAR AND LEVEL FOR PROPER OPERABLE FUNCTIONALITY.



PANELS OPEN

A PLAN SECTION (POSITION 1)
4 1/2"=1'

POSITION	NANAWALL POSITION NUMBER: 1
DRAWINGS ISSUED FOR	CUSTOMER POSITION NUMBER: 1

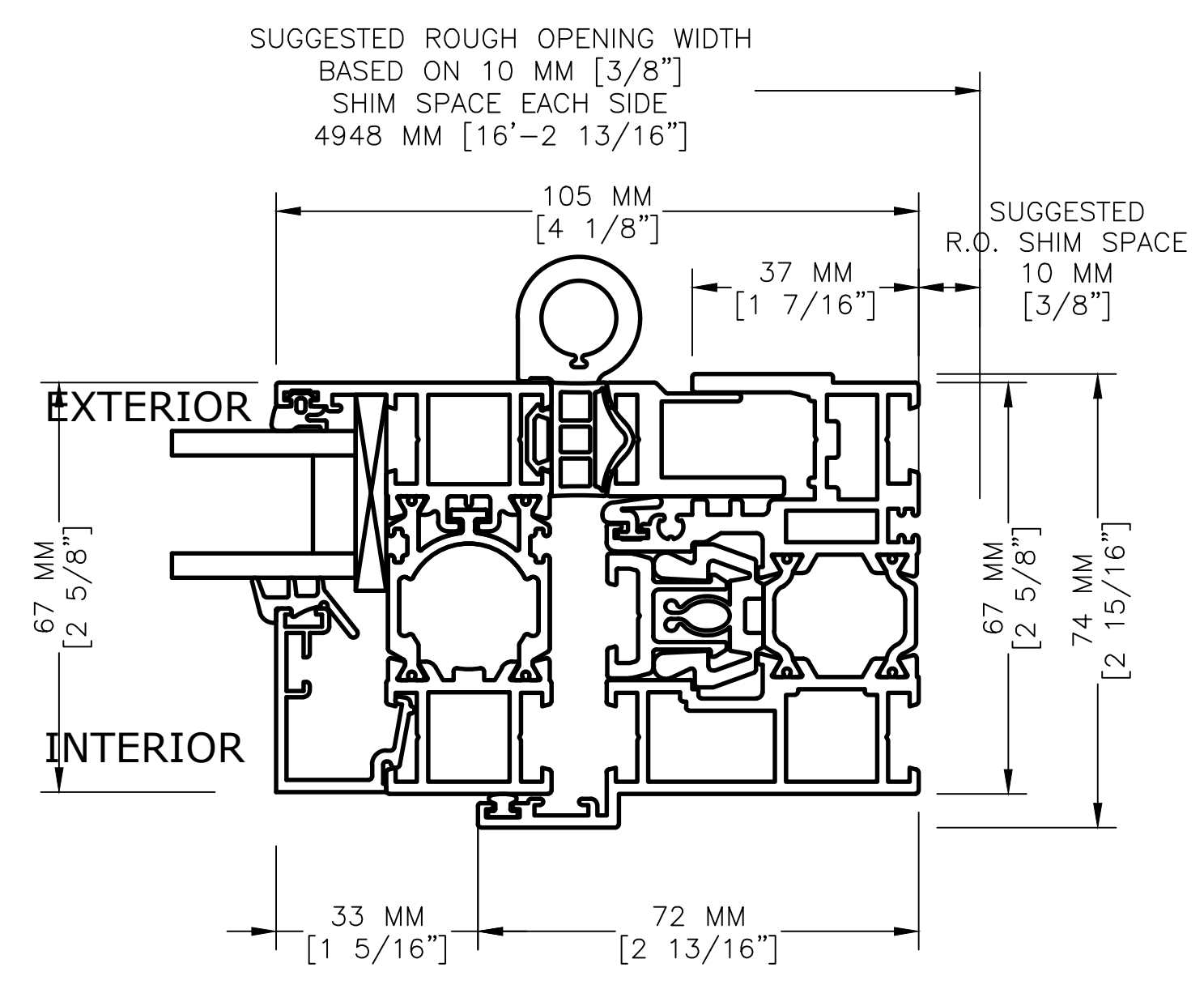
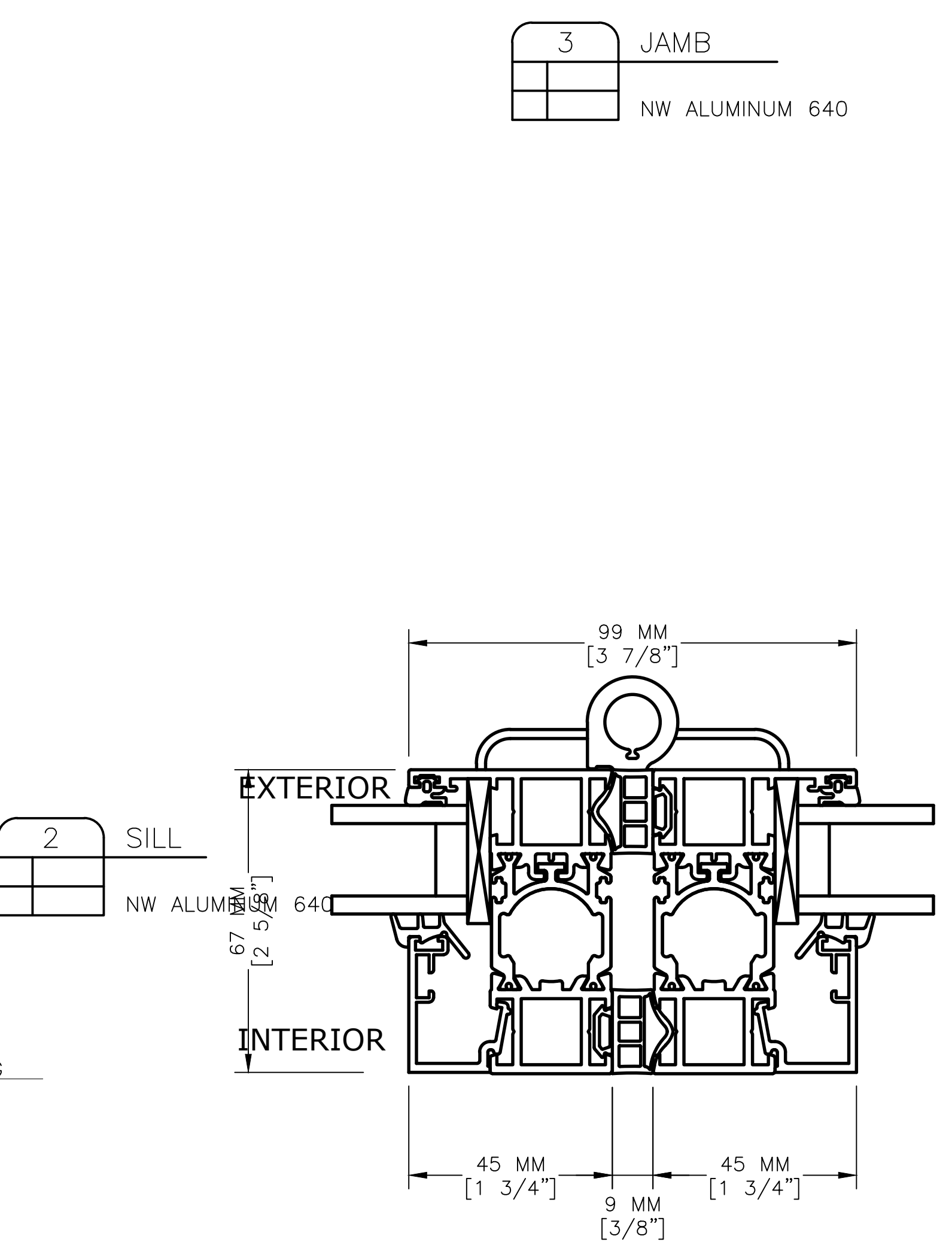
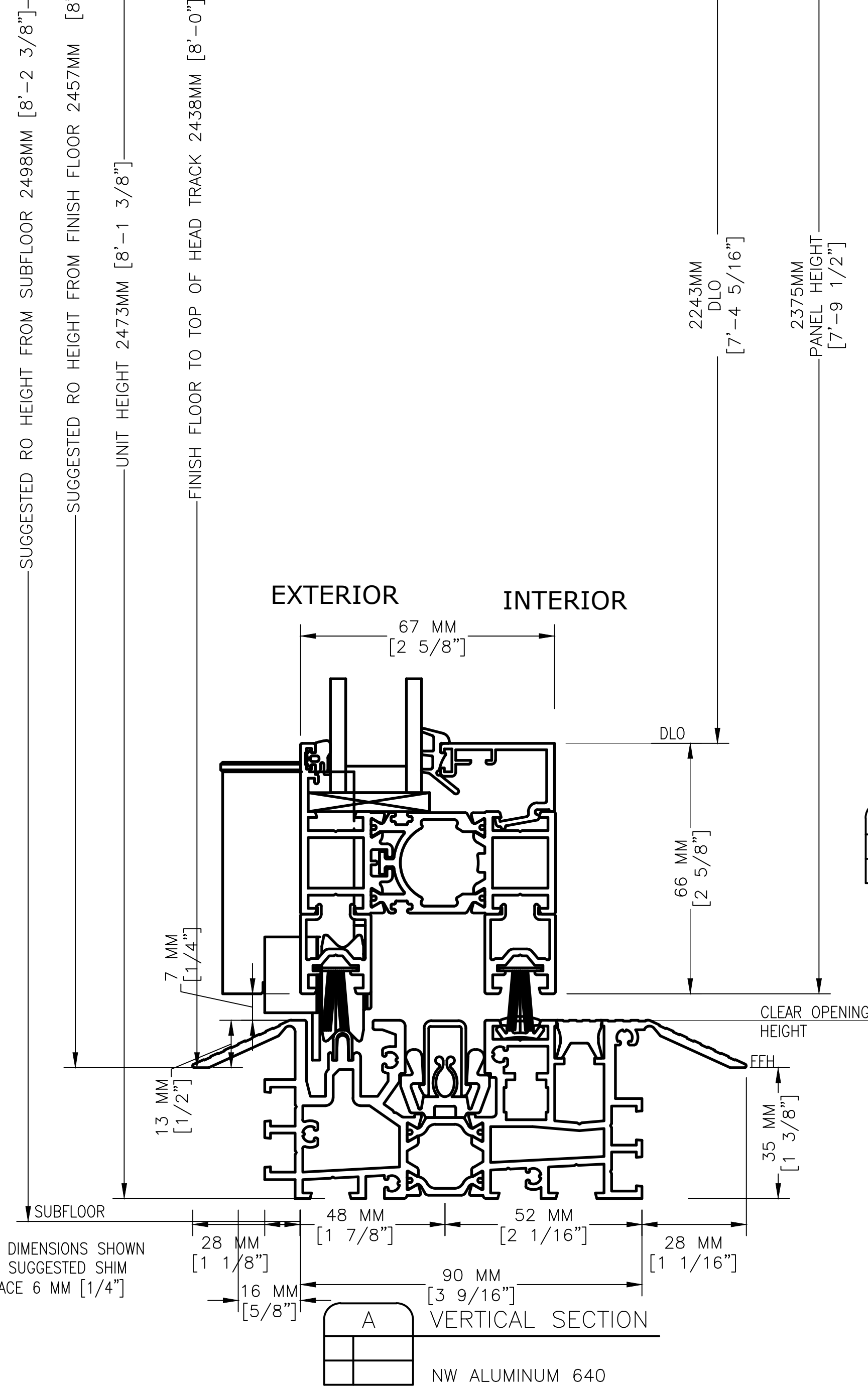
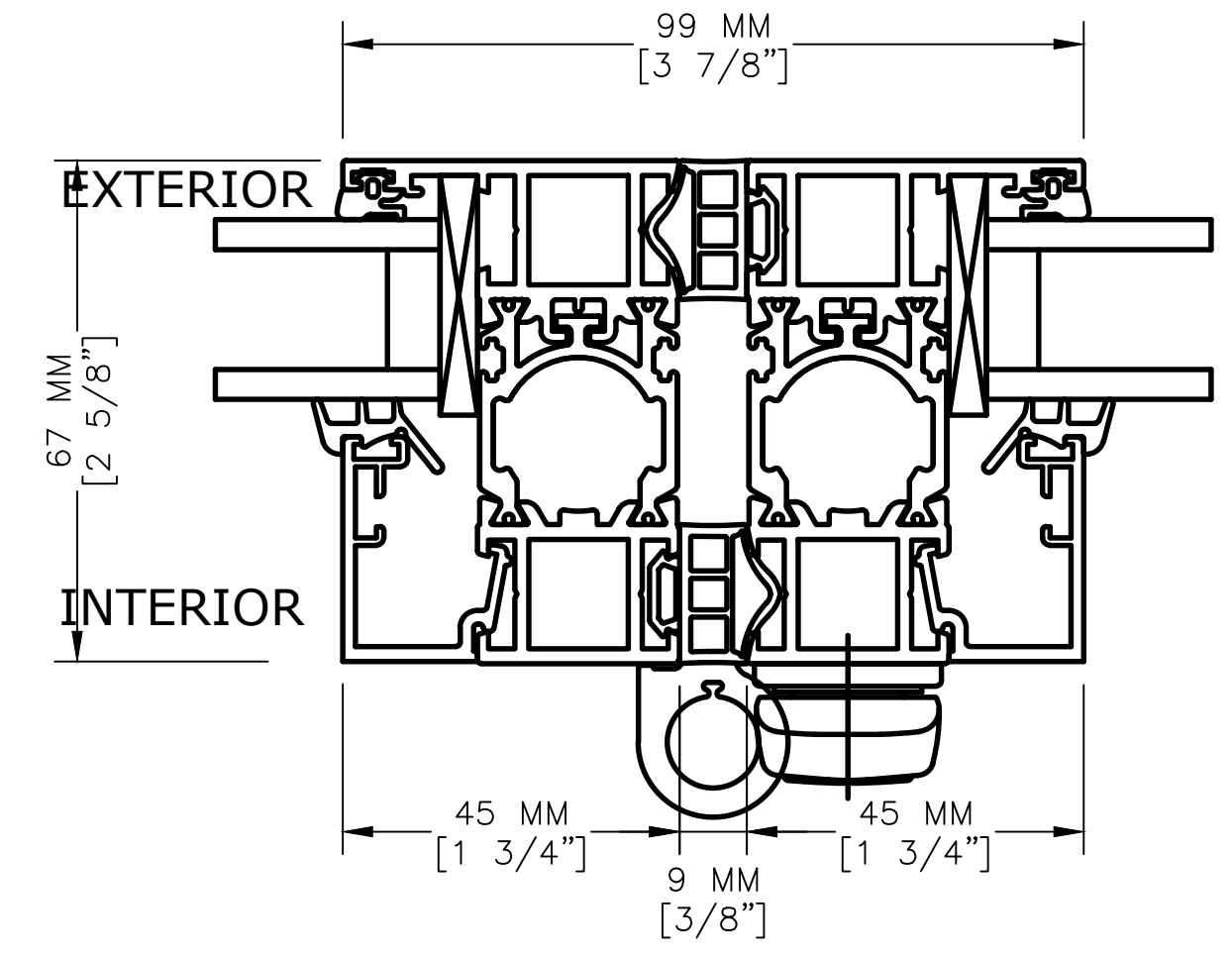
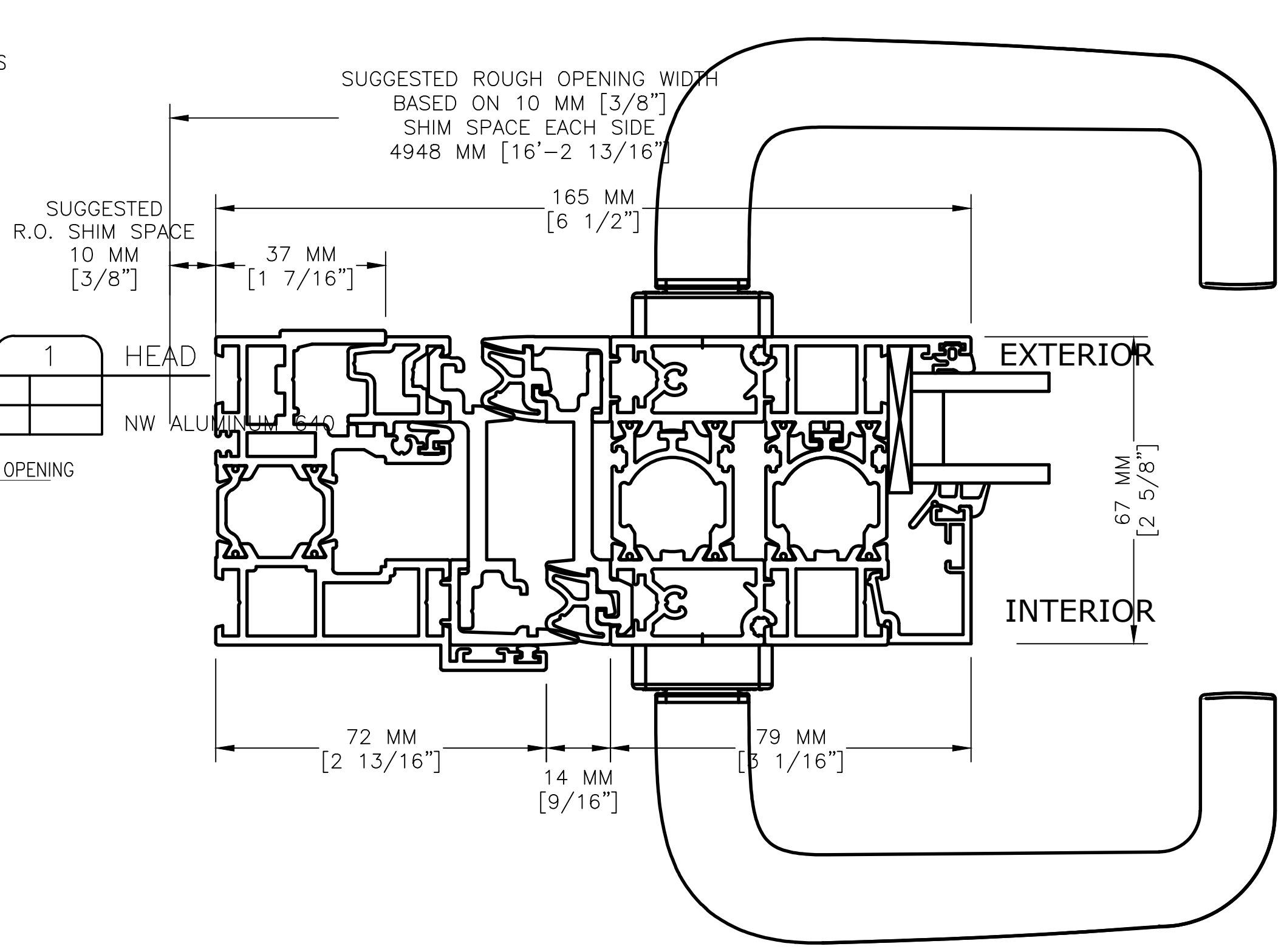
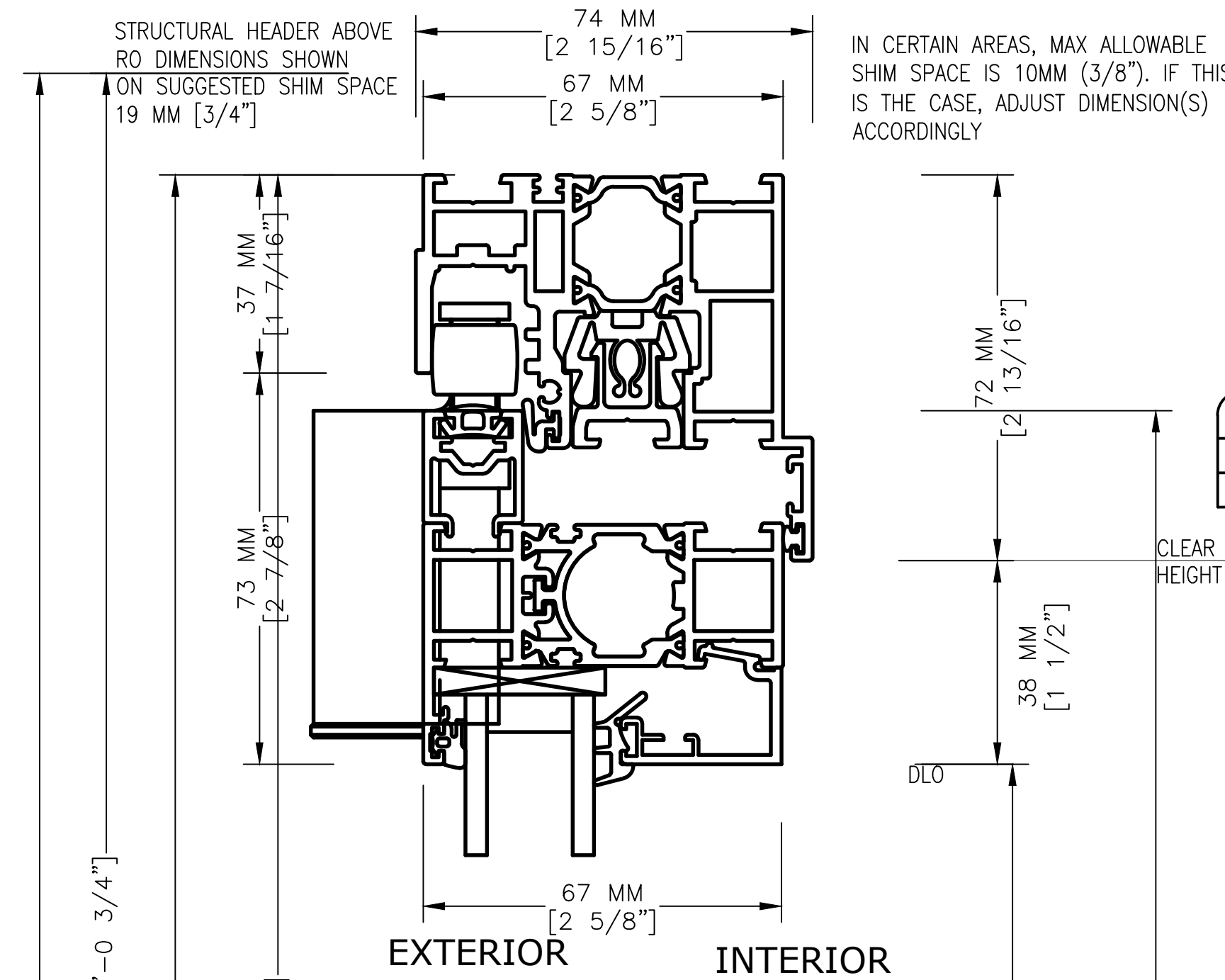
DATE	10/10/23
DATE	

APPROVED	
BY:	
PRINTED NAME:	
DATE:	

PROJECT INFORMATION
Compton College Student Housing -
Compton, CA
1111 E Artesia Boulevard, Compton
California, 90221 United States

DWG. #	
DRAWN BY	NDG
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QUOTE	572867
ORDER	0
SHEET	3 OF 4

PERIMETER SUBSTRATES, FASTENERS, BLOCKING, SEALANT, FLASHING & WATERPROOFING, NOT BY NANA WALL, TYPICAL.



NanaWall Engineering the Exceptional 100 MEADOW CREEK DR. Phone: 800-873-4673 P.O. Box 415-383-0312 www.nanawall.com info@nanawall.com	
DATE	10/10/23
APPROVED	BY: _____ PRINTED NAME: _____ DATE: _____
DRAWINGS ISSUED FOR	FIRST SUBMITTAL
POSITION	NANAWALL POSITION NUMBER: 1 CUSTOMER POSITION NUMBER: 1
PROJECT INFORMATION	Compton College Student Housing - Compton, CA 1111 E Artesia Boulevard, Compton California, 90221 United States
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4 OF 4	

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NANAWALL PRODUCT DRAWINGS

QUOTE NUMBER: 572867

ORDER NUMBER: 0

PROJECT NAME: Compton College Student Housing - Compton, CA

CUSTOMER: HPI Architecture - San Diego, CA

SYSTEM INFORMATION

SYSTEM ON THIS DRAWING: NW ALUMINUM 640 FOLDING SYSTEM (ALU)

CONFIGURATION: 01L,04LR

TYPE OF GLASS: SOLARGRAY TEMPERED WITH SOLARBAN 70 #2 + AIR SPACE + CLEAR TEMPERED

GLASS SPACER BAR FINISH: BLACK

HARDWARE FIRST OPENING PANEL(S):

PANEL 1: NO HARDWARE OR LOCKING TO BE PROVIDED BY THE MANUFACTURER, BUT WITH FIELD INSTALLED PANIC DEVICE BY OTHERS.

PANEL 1:

HARDWARE AND FINISH ON SECONDARY PANEL(S): 2 POINT LOCKING WITH FLAT HANDLE STAINLESS STEEL WITH BRUSHED SATIN FINISH

HINGE FINISH: BLACK ANODIZED

SILL TYPE: THERMALLY BROKEN LOW PROFILE SADDLE (FOR RESISTANCE AGAINST WIND DRIVEN RAIN, WEEP HOLES AND DRAIN CONNECTIONS BY OTHERS NECESSARY.)

SILL FINISH: BLACK ANODIZED

PROFILE FINISH SCHEDULE

Table with 2 columns: PROFILE FINISH SCHEDULE and DESCRIPTION. Includes options for WOOD, ANODIZED ALUMINUM, BLACK ANODIZED, and POWDER COATED ALUMINUM.

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GENERAL NOTES - continued

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11. NANAWALL DRAWINGS. THESE COPYRIGHTED DRAWINGS HAVE BEEN PREPARED IN ACCORDANCE WITH NANAWALL'S ORDER AGREEMENT AND ANY ACCEPTED CHANGE ORDER.

THESE DRAWINGS REPRESENT NANAWALL'S INTERPRETATION OF THE APPLICATION OF PRODUCTS TO THIS PROJECT IN FUNCTIONAL COMPLIANCE WITH THE ORDER AGREEMENT.

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ALL DRAWINGS ARE ACCURATE IN METRIC DIMENSIONS. ENGLISH DIMENSIONS SHOWN ARE ROUNDED TO THE NEAREST 1/16".

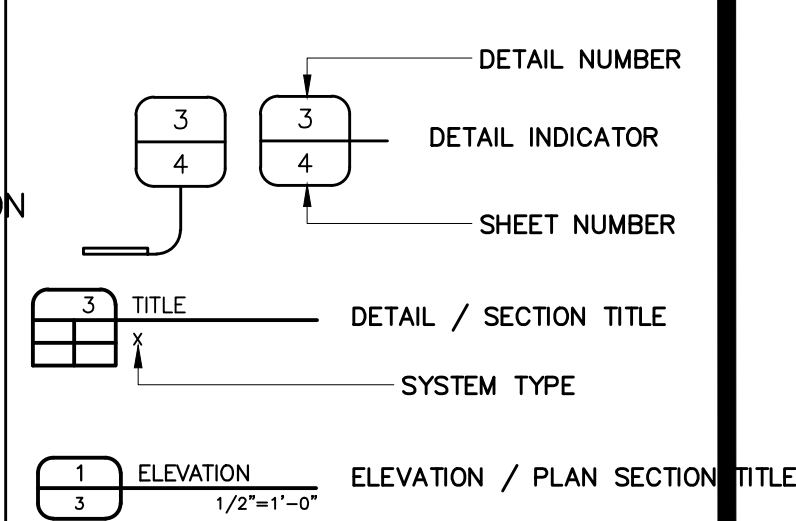
12. UNAUTHORIZED USE OF DRAWINGS. IN NO EVENT SHALL BUYER DISCLOSE, COPY OR USE ANY OF THE PRODUCT DRAWINGS PREPARED BY NANAWALL FOR ANY PURPOSE OTHER THAN IN RELATION TO THE PURCHASE OR INSTALLATION OF NANAWALL PRODUCT.

IF YOU WOULD LIKE TO RECEIVE ELEVATION, FLOOR PLAN AND CROSS SECTION DETAILS IN AUTOCAD, PLEASE CONTACT NANAWALL

ABBREVIATIONS

Table listing abbreviations: AFF, DIM, DLO, DO, EL, EQ, FS, FF, etc. with their corresponding meanings.

SYMBOLS



NOTES:

Area for project notes and observations.

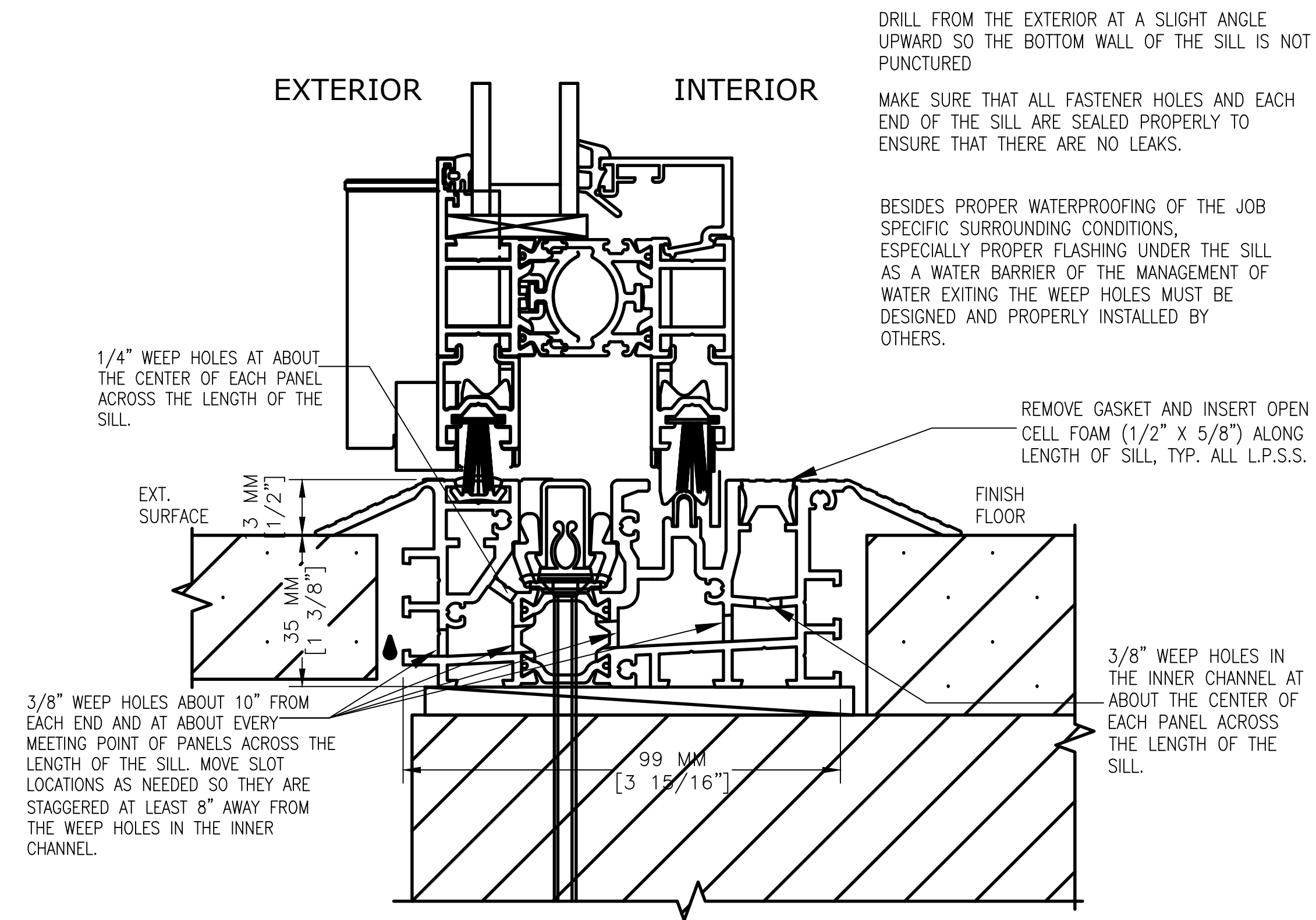
SHEET INDEX

Table with columns: NO., DESCRIPTION, EXTRA INFORMATION. Lists sheet numbers 1, 2, 3, and 4-7.

Project information sidebar including Nanawall logo, contact details for Compton College Student Housing, drawing title, date, and approval status.

DETAILS ON PAGE 2 ARE NOT TO SCALE (SEE OWNER'S MANUAL FOR MORE DETAILS)

WEEP HOLES BY OTHERS
NECESSARY FOR WATER RATING
AS LAB TESTED



DRILL FROM THE EXTERIOR AT A SLIGHT ANGLE UPWARD SO THE BOTTOM WALL OF THE SILL IS NOT PUNCTURED

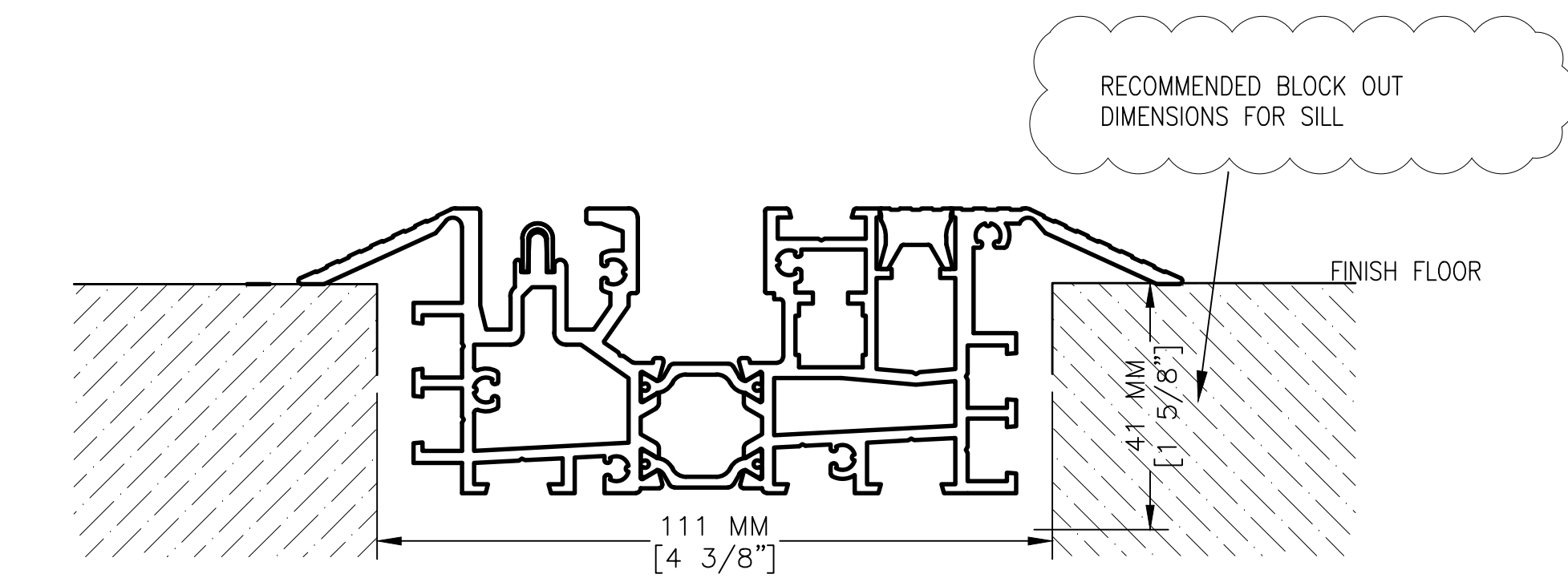
MAKE SURE THAT ALL FASTENER HOLES AND EACH END OF THE SILL ARE SEALED PROPERLY TO ENSURE THAT THERE ARE NO LEAKS.

BESIDES PROPER WATERPROOFING OF THE JOB SPECIFIC SURROUNDING CONDITIONS, ESPECIALLY PROPER FLASHING UNDER THE SILL AS A WATER BARRIER OF THE MANAGEMENT OF WATER EXITING THE WEEP HOLES MUST BE DESIGNED AND PROPERLY INSTALLED BY OTHERS.

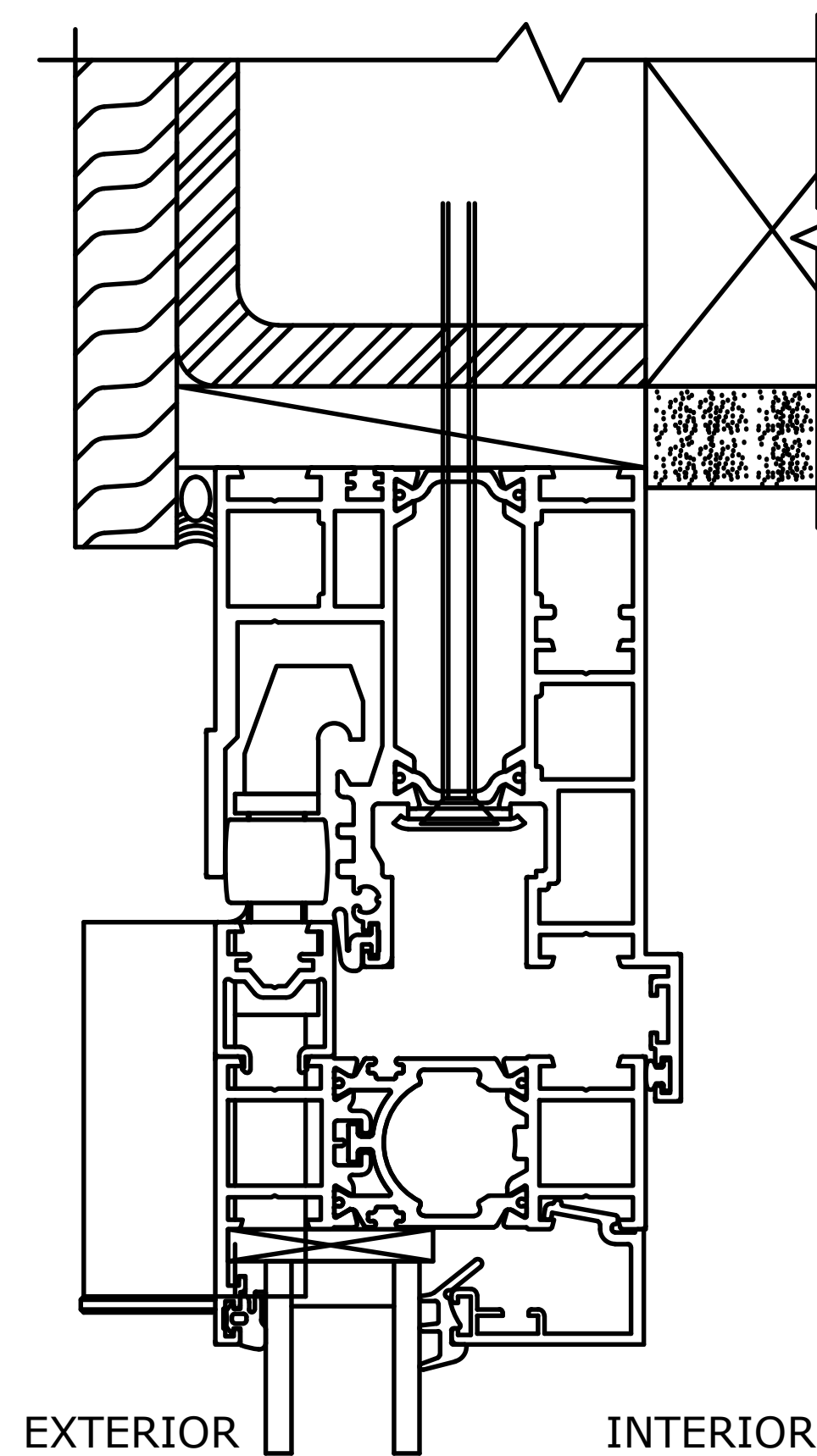
REMOVE GASKET AND INSERT OPEN CELL FOAM (1/2" X 5/8") ALONG LENGTH OF SILL, TYP. ALL L.P.S.S.

3/8" WEEP HOLES IN THE INNER CHANNEL AT ABOUT THE CENTER OF EACH PANEL ACROSS THE LENGTH OF THE SILL.

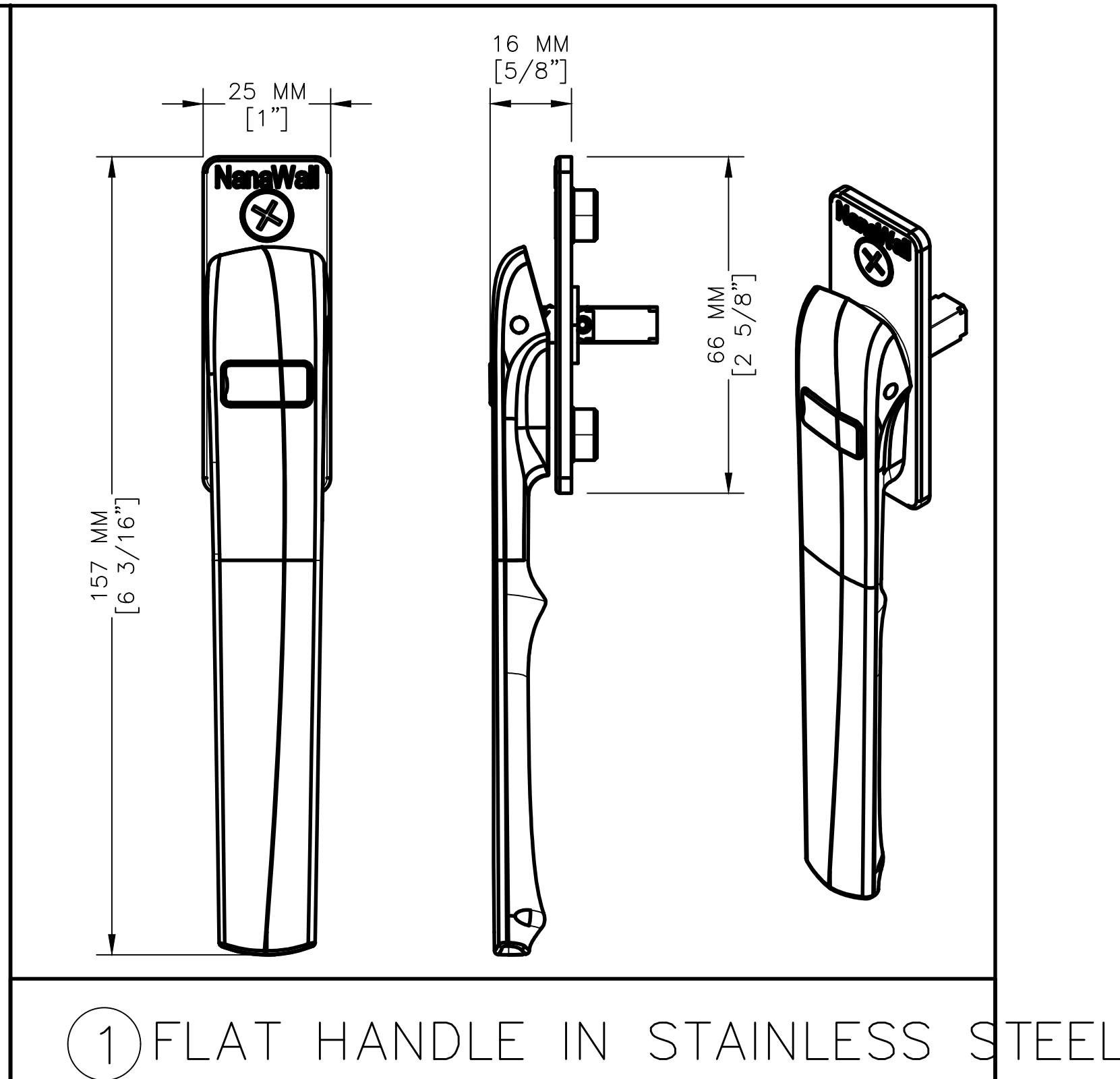
(SG) SUGGESTED INSTALLATION DETAIL
NW ALUMINUM 640
LOW PROFILE SADDLE SILL OUTWARD OPENING



(UN) OUT DIMENSIONS FOR LOW PROFILE SADDLE SILL



(SS) SUGGESTED INSTALLATION DETAIL
NW ALUMINUM 640
HEAD TRACK OUTWARD OPENING



① FLAT HANDLE IN STAINLESS STEEL

POSITION	
NANAWALL POSITION NUMBER: 2	
CUSTOMER POSITION NUMBER: 2	

DRAWINGS ISSUED FOR	
DATE	10/10/23
FIRST SUBMITTAL	

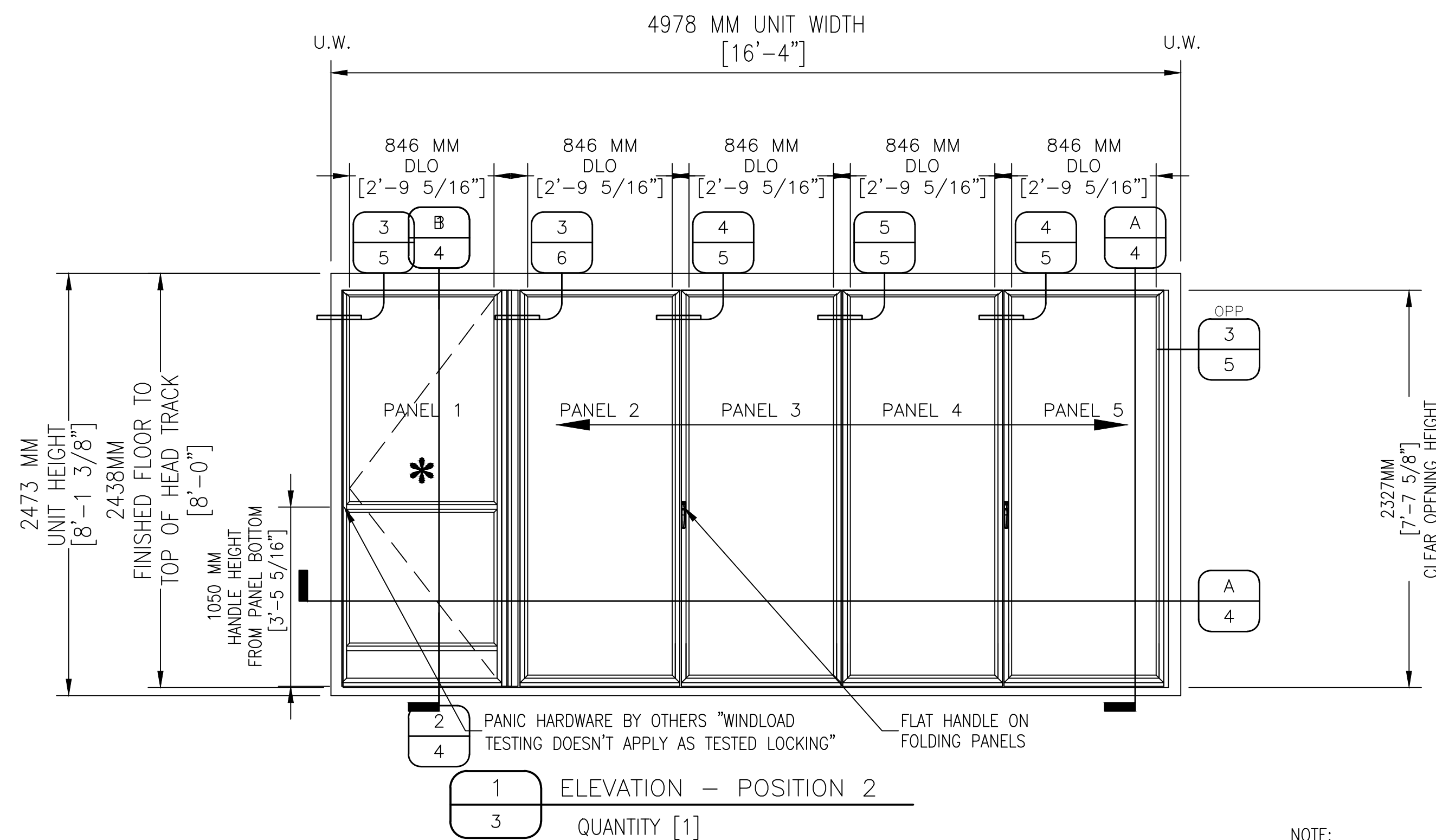
APPROVAL	
BY:	
PRINTED NAME:	
DATE:	

PROJECT INFORMATION
Compton College Student Housing -
Compton, CA
1111 E Artesia Boulevard, Compton
California, 90221 United States

DWG. #	
DRAWN BY	NDG
SCALE	N.T.S.
QUOTE	572867
ORDER	0
SHEET	

NOTE:
CLOSEST ESTIMATE OF CENTERLINE, STACKING AND DLO DIMENSIONS. STACKING DIMENSIONS MAY VARY DEPENDING ON HOW TIGHT THE OPERATOR FOLDS AND STACKS OPEN THE PANELS. EXACT CENTERLINE AND DLO DIMENSIONS CAN BE PROVIDED UPON REQUEST AFTER ORDER HAS BEEN PLACED INTO PRODUCTION.

NOTE:
SYSTEM MUST BE OPERATED IN CORRECT OPENING/CLOSING SEQUENCE TO PREVENT DAMAGE. OPENING SEQUENCE TO BE AFTER OPENING THE SWING PANEL. OPEN SUCCEEDING ADJACENT PAIRED PANELS. CLOSING SHOULD BE REVERSE.



1 ELEVATION - POSITION 2
3 QUANTITY [1]
(TYPICAL: ELEVATIONS SHOWN FROM INTERIOR)
NANA WALL NW ALUMINUM 640 FOLDING SYSTEM (ALU)
CONFIGURATION: 01L04LR
SILL TYPE: THERMALLY BROKEN LOW PROFILE SADDLE (FOR RESISTANCE AGAINST WIND DRIVEN RAIN, WEEP HOLES AND DRAIN CONNECTIONS BY OTHERS NECESSARY.)
MOUNT OPTION: FLOOR

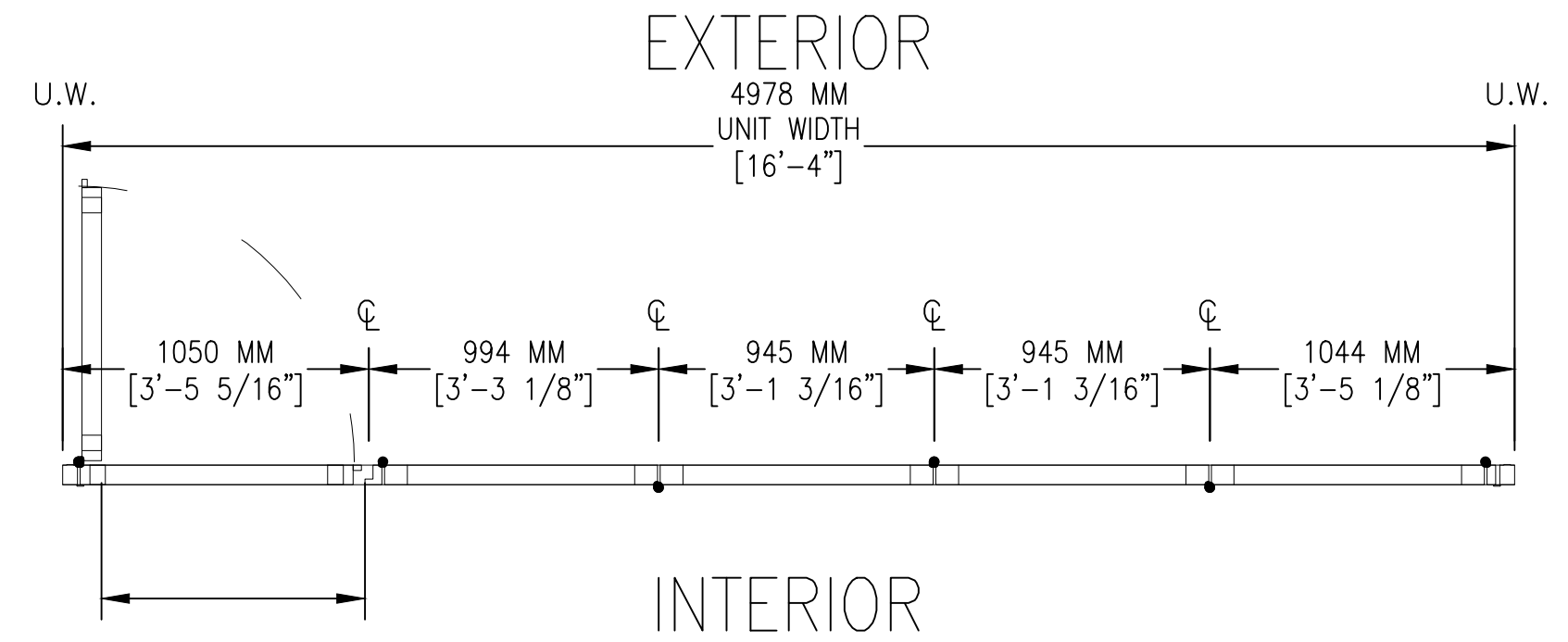
NOTE:
FOR SUGGESTED ROUGH OPENING DIMENSION PLEASE SEE FRAME SECTION DETAILS ON FOLLOWING DETAIL SHEET

*FIRST PANEL OPEN

NOTE:
PAIRED PANELS CAN STACK ANY WHERE ALONG THE TRACK.

HEADER MUST BE ABLE TO SUPPORT THE LATERAL LOAD OF PANELS STACKED OPEN.

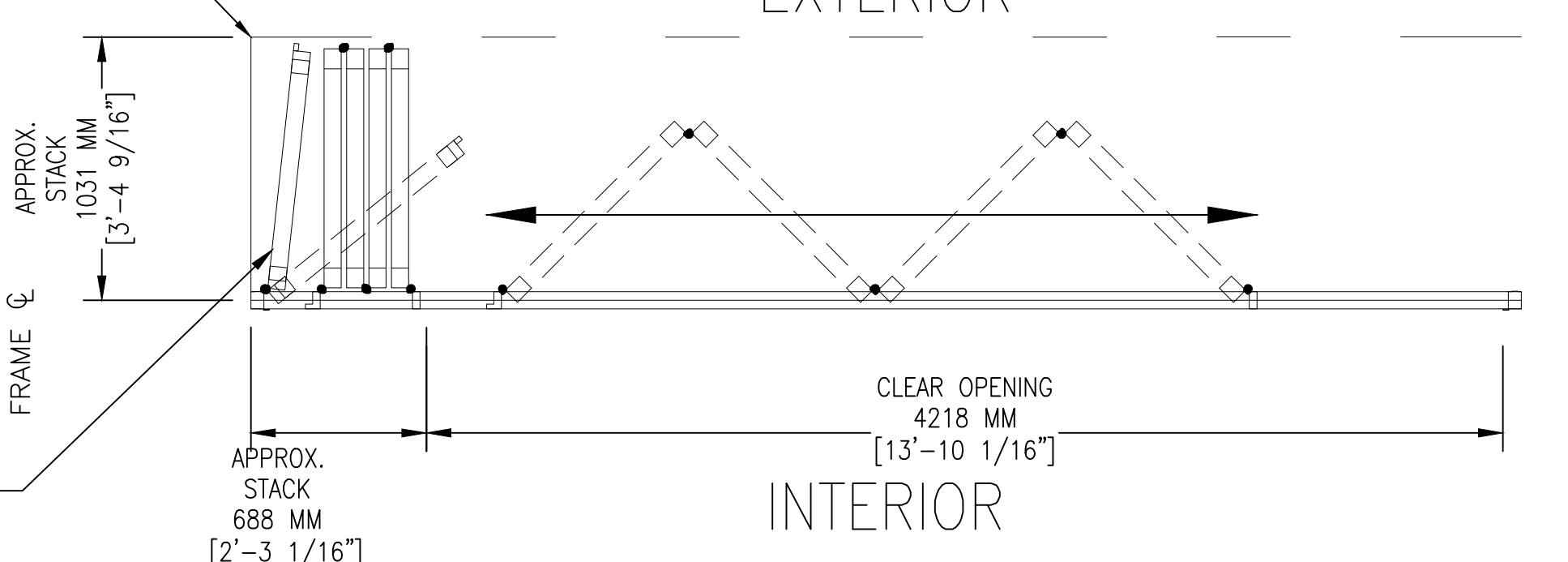
HEAD TRACK WHERE PANELS STACK MUST BE REINFORCED ON BOTH SIDES WITH PROPER SUPPORT BY OTHERS TO PREVENT HEAD TRACK FROM TWISTING BY THE EXTRA WEIGHT OF ALL PANELS STACKING.



PANELS CLOSED

DASHED LINE INDICATES LIMITS OF FINISH FLOORING THAT MUST BE CLEAR AND LEVEL FOR PROPER OPERABLE FUNCTIONALITY.

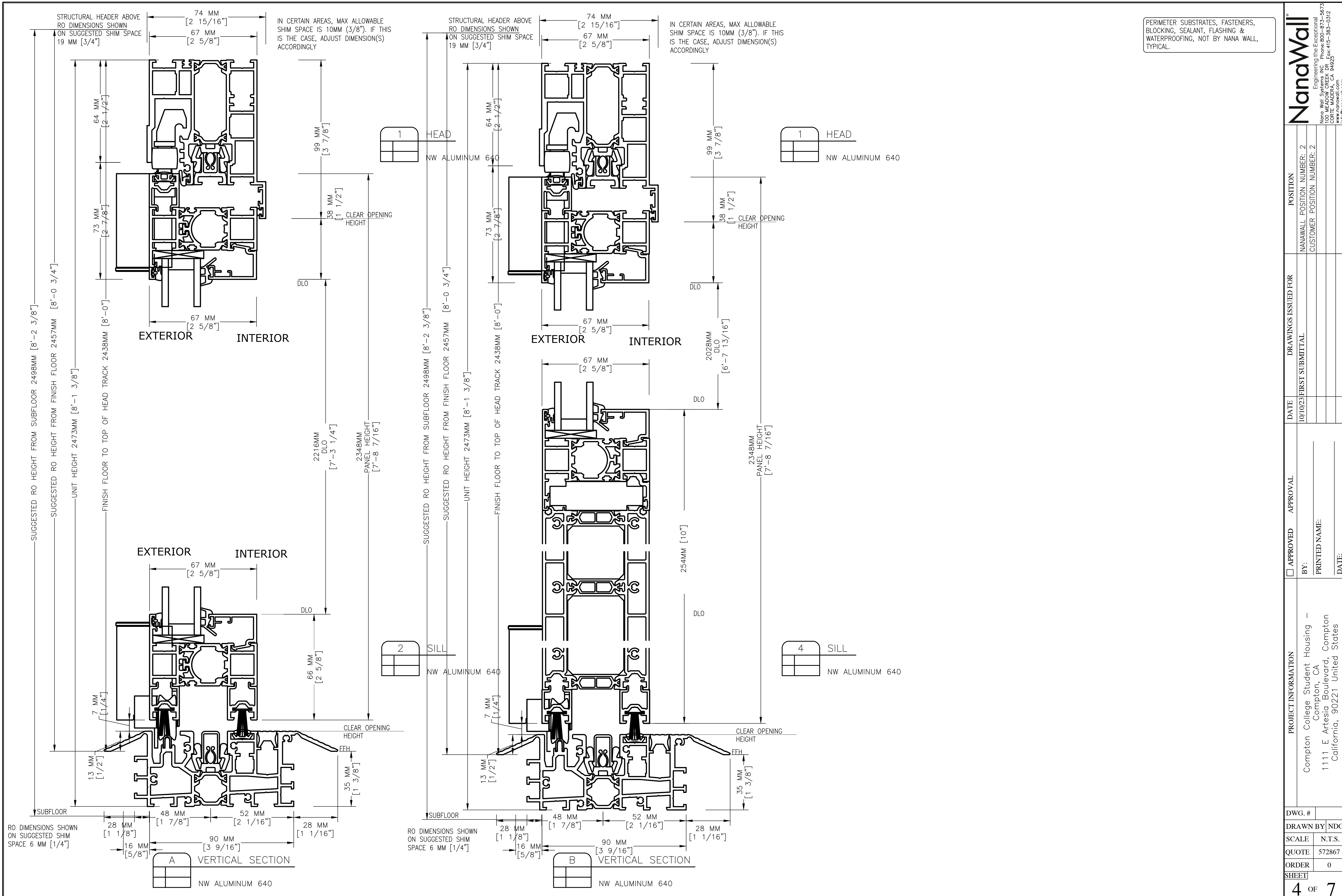
SWING DOOR CAN BE OPEN FROM 85 - 175 DEGREES DEPENDING ON WHAT WILL BE ALLOWED BY ADJACENT WALL.



PANELS OPEN

A PLAN SECTION (POSITION 2)
4 1/2"=1'

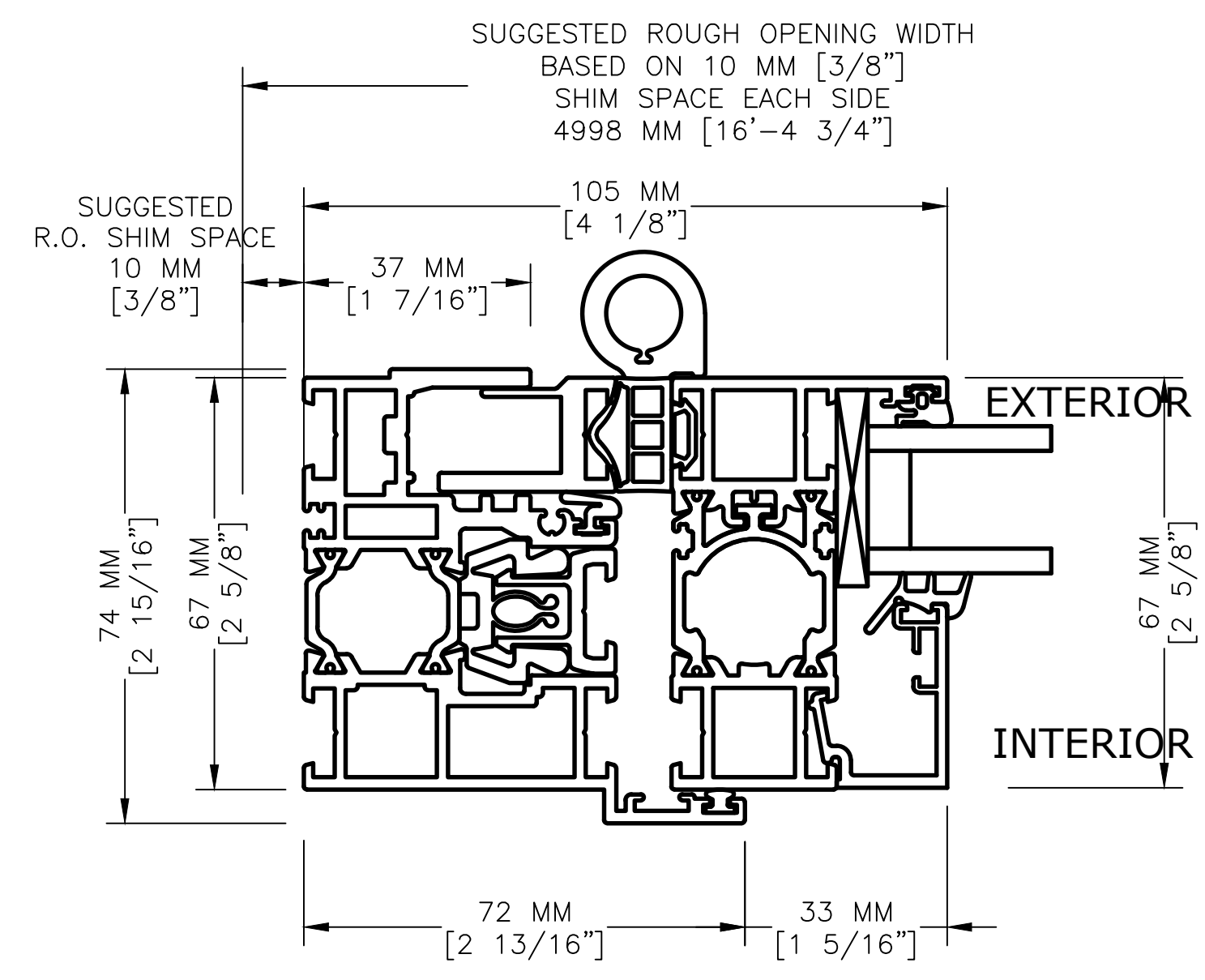
NanaWall Engineering the Exceptional	
Nana Wall Systems INC Phone: 800-873-5673 100 MEADOW CREEK DR Fax: 415-383-0312 San Ramon, CA 94583 www.nanawall.com info@nanawall.com	
POSITION	NANAWALL POSITION NUMBER: 2 CUSTOMER POSITION NUMBER: 2
DRAWINGS ISSUED FOR	FIRST SUBMITTAL
DATE	10/10/23
APPROVED	BY: _____ PRINTED NAME: _____ DATE: _____
PROJECT INFORMATION	Compton College Student Housing - Compton, CA 1111 E Artesia Boulevard, Compton California, 90221 United States
DWG. #	
DRAWN BY	NDG
SCALE	N.T.S.
QUOTE	572867
ORDER	0
SHEET	3 OF 7



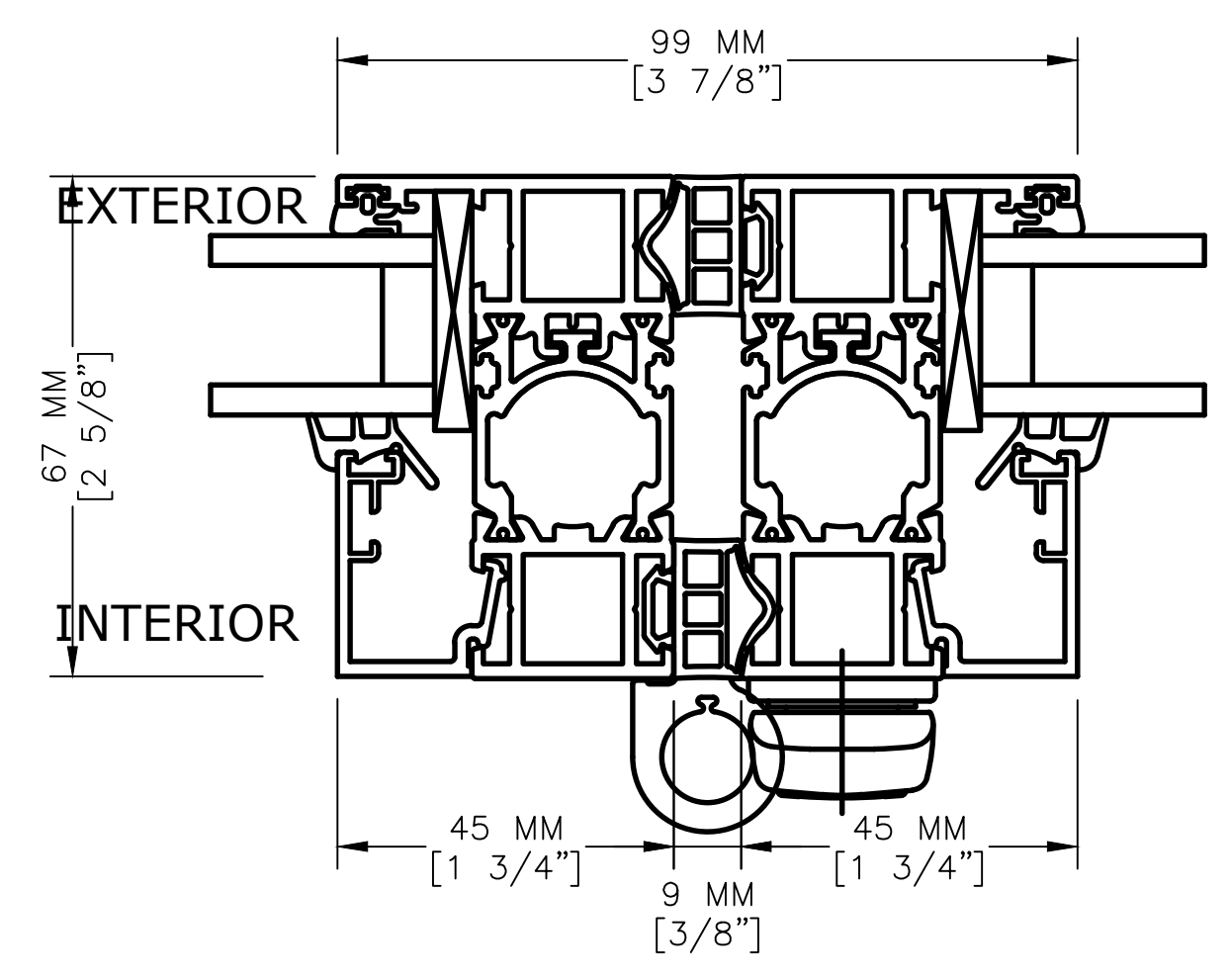
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1111 E Artesia Boulevard, Compton California, 90221 United States						CUSTOMER POSITION NUMBER: 2	
DWG. #		APPROVED		BY:		PRINTED NAME:	
DRAWN BY: NDG		DATE:		DATE:		DATE:	
SCALE: N.T.S.		APPROVAL		DATE:		DATE:	
QUOTE: 572867		DATE:		DATE:		DATE:	
ORDER: 0		DATE:		DATE:		DATE:	
SHEET: 4 OF 7		DATE:		DATE:		DATE:	

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 100 MEADOW CREEK DR. #425
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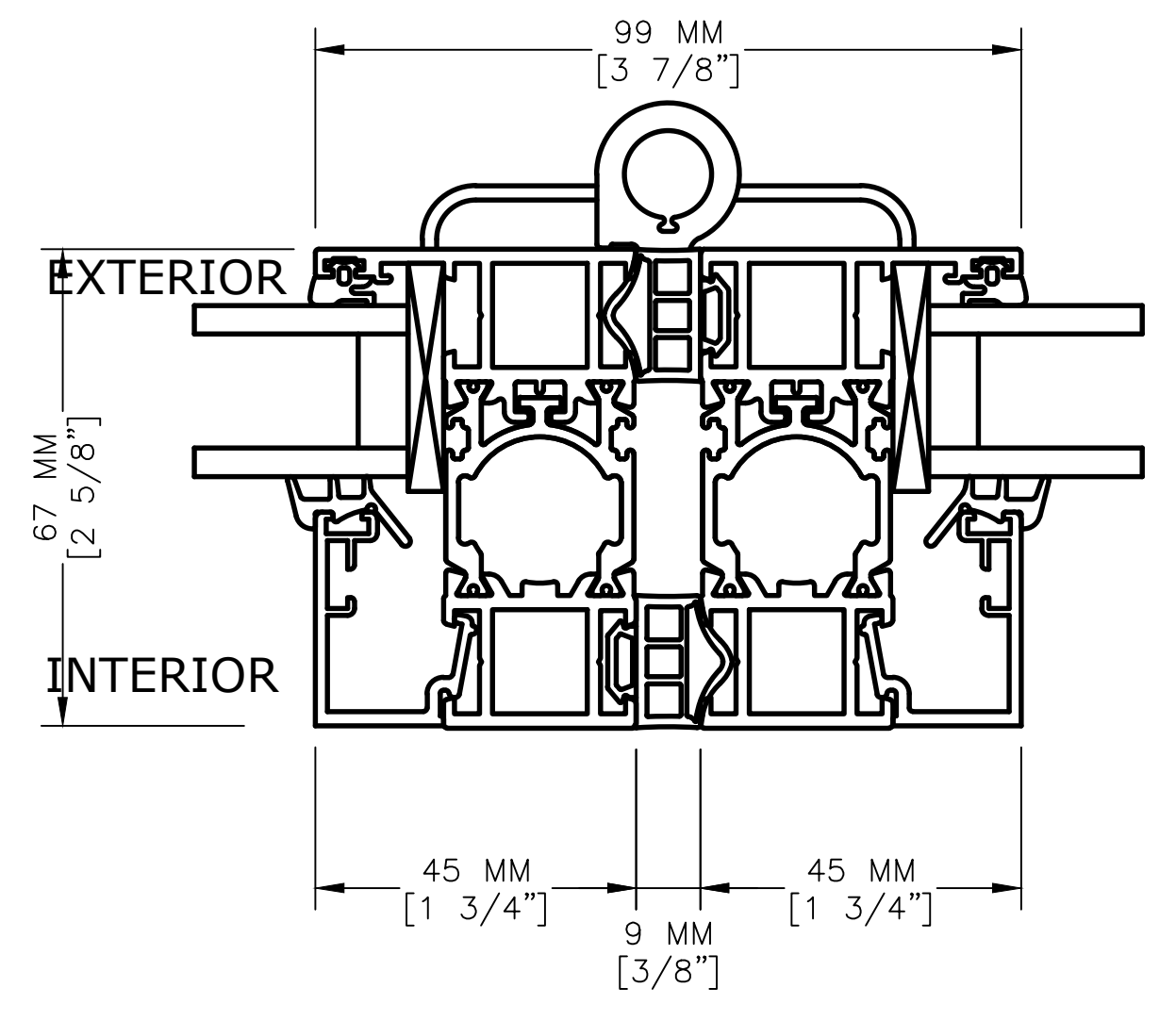
PERIMETER SUBSTRATES, FASTENERS, BLOCKING, SEALANT, FLASHING & WATERPROOFING, NOT BY NANA WALL, TYPICAL.



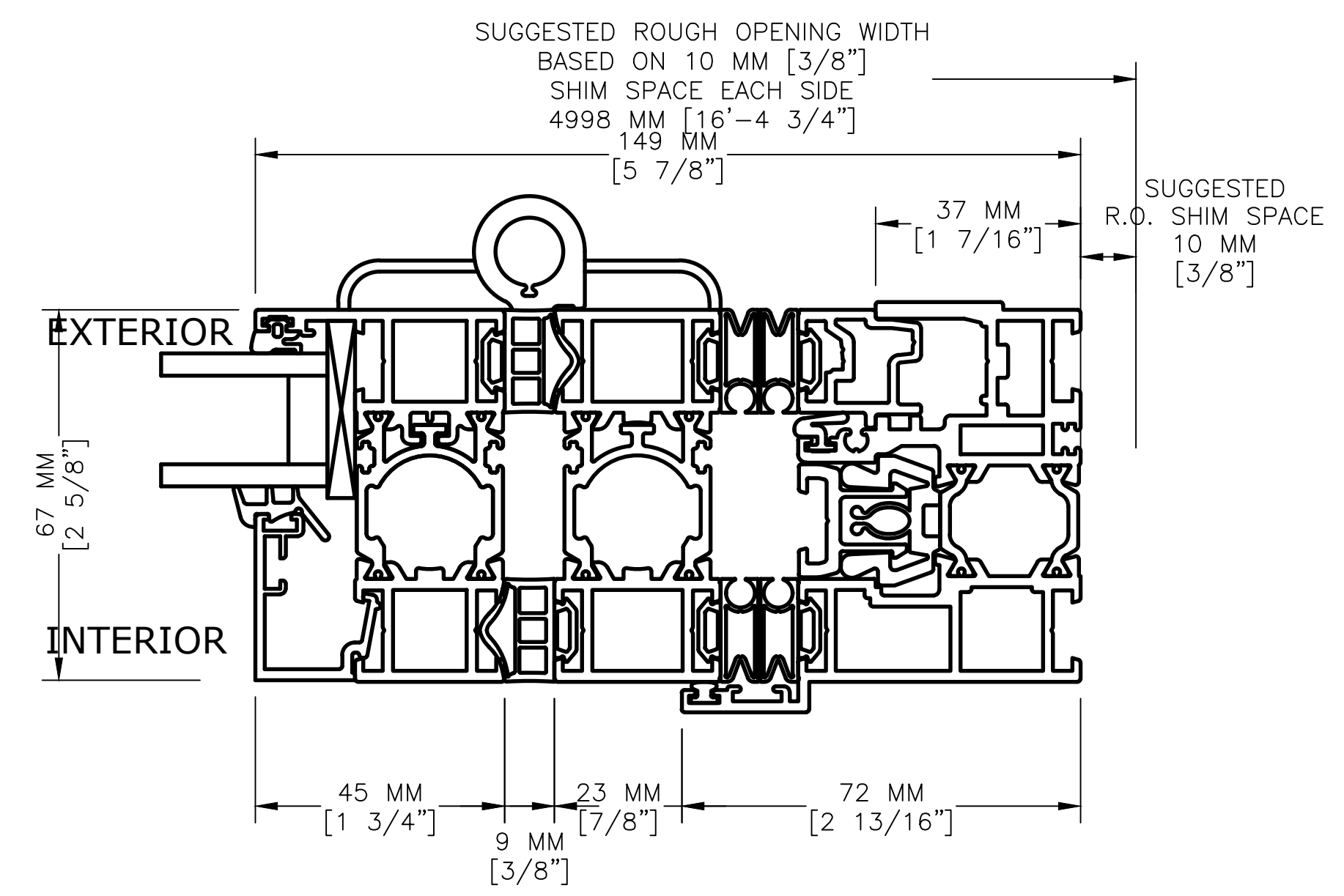
3 JAMB
NW ALUMINUM 640



4 FOLDING WITH HANDLE
NW ALUMINUM 640



5 FOLDING WITHOUT HANDLE
NW ALUMINUM 640



6 JAMB
NW ALUMINUM 640

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DATE	DRAWINGS ISSUED FOR	POSITION
10/10/23	FIRST SUBMITTAL	NANAWALL POSITION NUMBER: 2
		CUSTOMER POSITION NUMBER: 2

APPROVED	APPROVAL
BY:	
PRINTED NAME:	
DATE:	

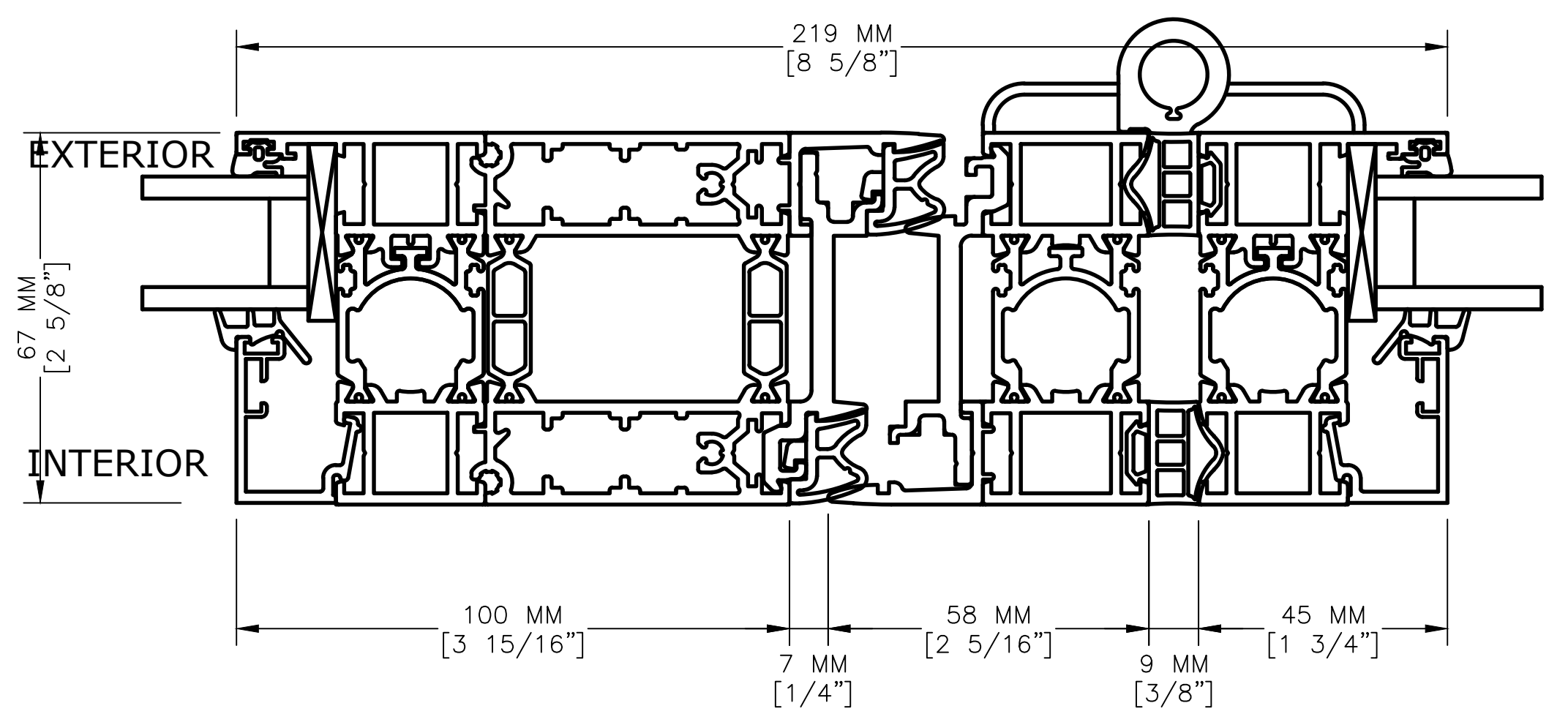
PROJECT INFORMATION
Compton College Student Housing -
Compton, CA
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California, 90221 United States

DWG. #	
DRAWN BY	NDG
SCALE	N.T.S.
QUOTE	572867
ORDER	0
SHEET	5 OF 7

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PERIMETER SUBSTRATES, FASTENERS,
BLOCKING, SEALANT, FLASHING &
WATERPROOFING, NOT BY NANA WALL,
TYPICAL.

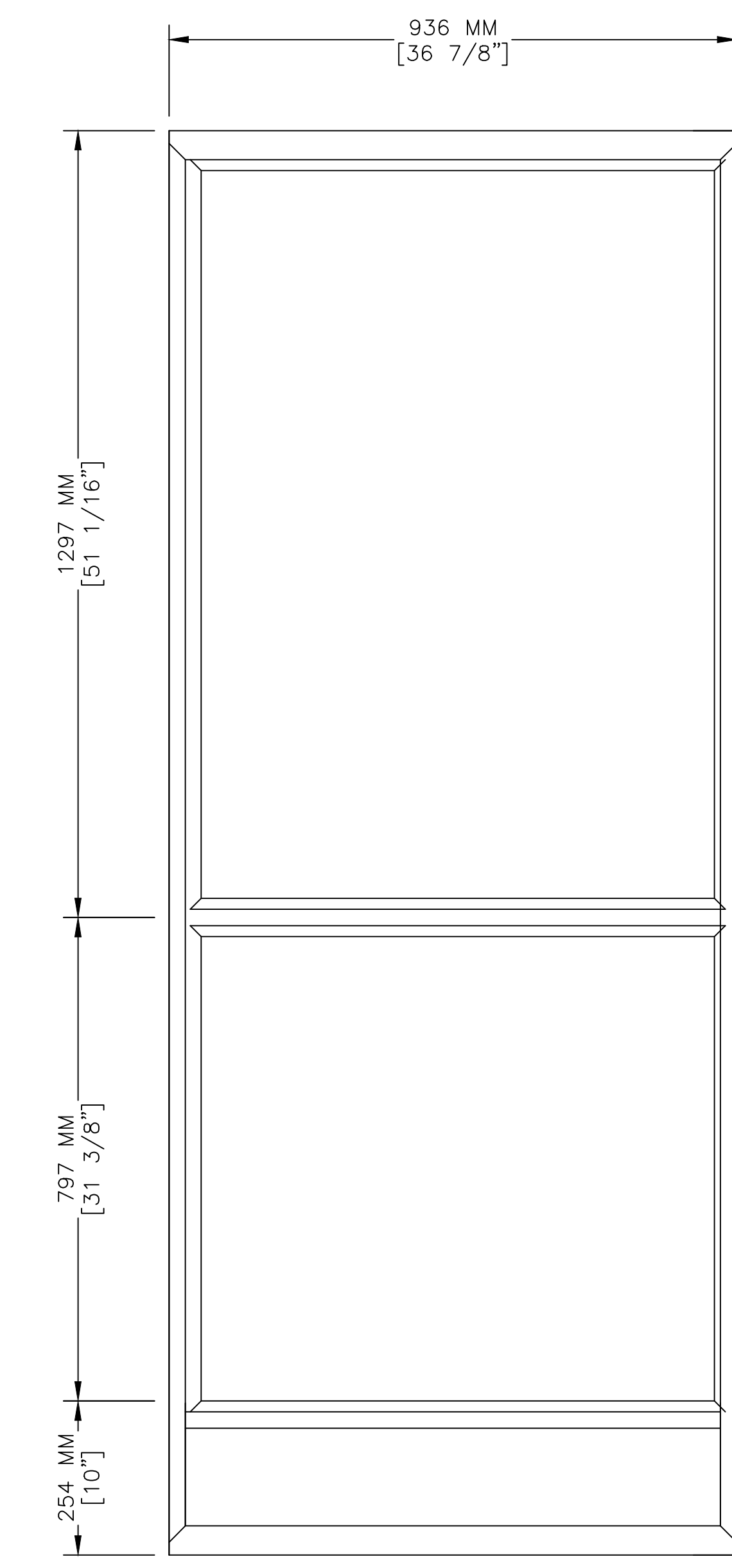


3 SWING PANEL LEFT MEET FOLDING PANEL RIGHT
NW ALUMINUM 640

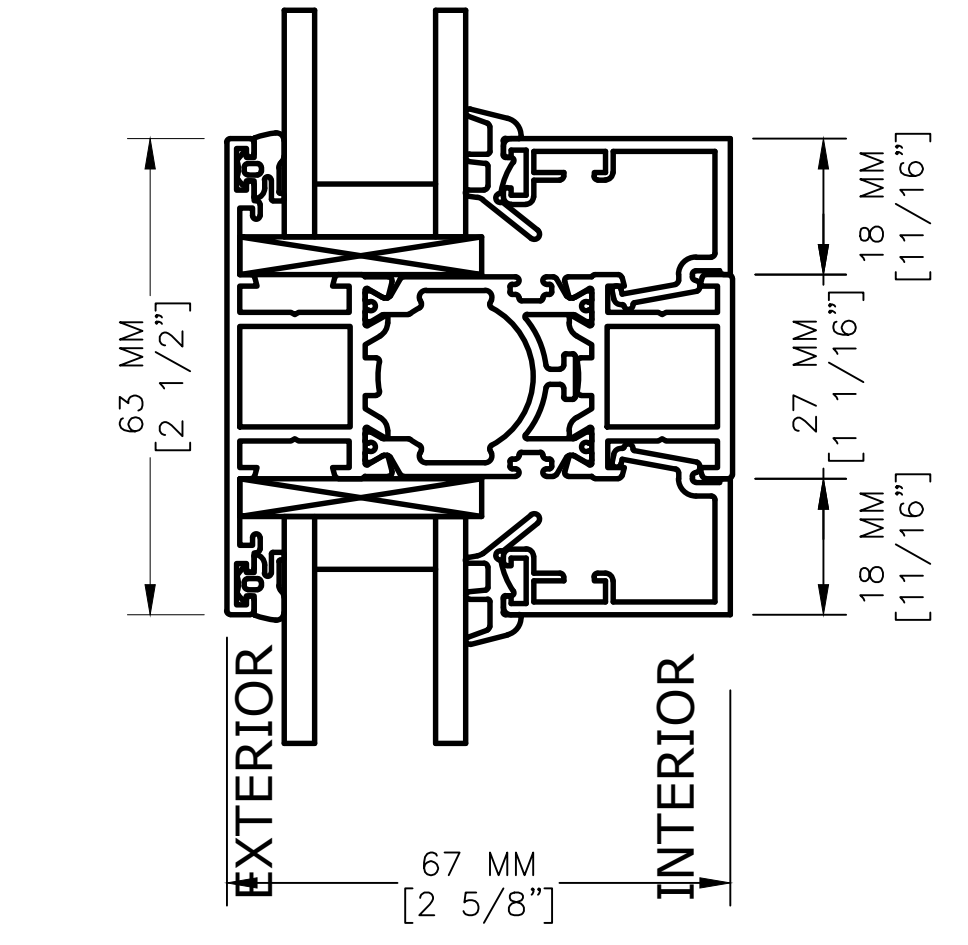
PROJECT INFORMATION		DRAWINGS ISSUED FOR		POSITION	
Compton College Student Housing - Compton, CA		FIRST SUBMITTAL		NANAWALL POSITION NUMBER: 2	
1111 E Artesia Boulevard, Compton California, 90221 United States				CUSTOMER POSITION NUMBER: 2	
BY: _____		DATE: 10/10/23			
PRINTED NAME: _____					
DATE: _____					
APPROVED: _____					
APPROVAL: _____					
DWG. #					
DRAWN BY: NDG					
SCALE: N.T.S.					
QUOTE: 572867					
ORDER: 0					
SHEET: 6 OF 7					

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1 MULLION DETAIL PANELS 1



PERIMETER SUBSTRATES, FASTENERS, BLOCKING, SEALANT, FLASHING & WATERPROOFING, NOT BY NANA WALL, TYPICAL.



2 MULLION DETAIL
TYP.

DWG. #		PROJECT INFORMATION		APPROVAL		DRAWINGS ISSUED FOR		POSITION	
DRAWN BY NDG		Compton College Student Housing - Compton, CA		BY:		DATE 10/10/23		NANAWALL POSITION NUMBER: 2	
SCALE N.T.S.		1111 E Artesia Boulevard, Compton California, 90221 United States		PRINTED NAME:		FIRST SUBMITTAL		CUSTOMER POSITION NUMBER: 2	
QUOTE 572867				DATE:					
ORDER 0									
SHEET									
7 OF 7									

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NANA WALL SYSTEMS, INC./SOLARLUX GMBH

TEST REPORT

SCOPE OF WORK

AIR AND WATER STRUCTURAL PERFORMANCE TESTING ON:
SERIES NW ALUMINUM 640 (ALSO KNOWN AS SL64 OR ECOLINE) FOLDING DOOR

REPORT NUMBER

K5339.02-301-47 R0

TEST DATES

03/09/20 - 03/20/20

ISSUE DATE

01/04/21

RECORD RETENTION END DATE

03/20/25

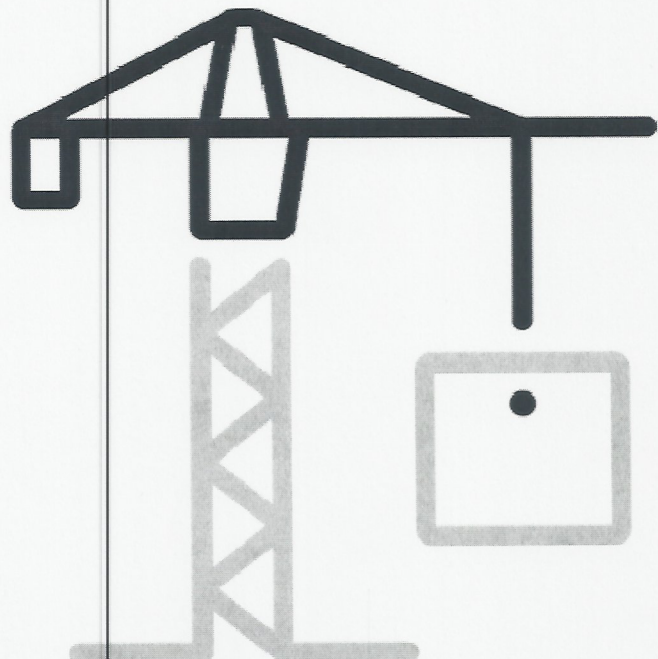
PAGES

29

DOCUMENT CONTROL NUMBER

RT-R-AMER-Test-2804 (04/17/18)

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REPORT ISSUED TO

NANA WALL SYSTEMS, INC.

100 Meadowcreek Drive
Suite 250
Corte Madera, California 94925

SECTION 1

SCOPE

Intertek Building & Construction (B&C) was contracted by Nana Wall Systems, Inc. to perform testing in accordance with AAMA/WDMA/CSA 101/I.S.2/A440 on their Series SL64, Type: Folding Door. Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at the Nana Wall Systems, Inc. / Solarlux GmbH test facility in Melles, Germany. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.

SECTION 2

SUMMARY OF TEST RESULTS

Product Type: Folding Door

Series/Model: NW Aluminum 640 (also known as SL64 or Ecoline) Inswing Saddle Sill & NW Aluminum 640 (also known as SL64 or Ecoline) Outswing Hybrid Sill

Test Specimen: Unit 1 & 2

For INTERTEK B&C:

COMPLETED BY: Ricardo Cortez

TITLE: Technician

SIGNATURE:

DATE: 01/04/21

RC:TW:ms

REVIEWED BY: Tyler Westerling P.E.

TITLE: Senior Project Engineer

SIGNATURE:

DATE: 01/04/21

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SECTION 3

SUMMARY OF TEST RESULTS

Product Type: Folding Door

Series/Model: NW Aluminum 640 (also known as SL64 or Ecoline) Inswing Saddle Sill

Test Specimen: Unit 1

TITLE	RESULTS
AAMA/WDMA/CSA 101/I.S.2/A440-17	Class CW-PG25-FLD 4000 x 2600
AAMA/WDMA/CSA 101/I.S.2/A440-17	Class LC-PG35-FLD 4000 x 2600
Air (open weeps inner channel) positive 75 / 300 Pa	0.12 / 0.30 cfm/ft ²
Air (open weeps inner channel) negative 75 / 300 Pa	0.12 / 0.28 cfm/ft ²
Air (closed weeps inner channel) positive 75 / 300 Pa	0.10 / 0.26 cfm/ft ²
Air (closed weeps inner channel) negative 75 / 300 Pa	0.09 / 0.23 cfm/ft ²
Water open weeps inner channel	260 Pa
Water closed weeps inner channel	100 Pa
L/175 positive	1230 Pa / 25.7 psf
L/175 negative	1370 Pa / 28.6 psf
TP positive	3600 Pa / 75.2 psf
TP negative	3600 Pa / 75.2 psf
Permanent deflection	None
Swing Door Cycling Testing	1000000 cycles

Product Type: Folding Door

Series/Model: NW Aluminum 640 (also known as SL64 or Ecoline) Outswing Hybrid Sill

Test Specimen: Unit 2

TITLE	RESULTS
AAMA/WDMA/CSA 101/I.S.2/A440-17	Class CW-PG25-FLD 4000 x 2600
AAMA/WDMA/CSA 101/I.S.2/A440-17	Class LC-PG50-FLD 4000 x 2600
Air (all weeps options) positive 75 / 300 Pa	0.03 / 0.07 cfm/ft ²
Air (all weeps options) negative 75 / 300 Pa	0.03 / 0.07 cfm/ft ²
Water no weeps	100 Pa
Water with standard weeps	450 Pa
Water with improved weep system	750 Pa
L/175 positive	1230 Pa / 25.7 psf
L/175 negative	1280 Pa / 26.7 psf
TP positive	3960 Pa / 82.7 psf
TP negative	3600 Pa / 75.2 psf
Permanent deflection	None
Swing Door Cycling Testing	1000000 cycles

SECTION 4
TEST SPECIFICATION(S)/METHOD(S)

The specimens were evaluated in accordance with the following:

AAMA/WDMA/CSA 101/I.S.2/A440-17- *North American Fenestration Standard/Specification for Windows, Doors, and Skylights*

The following test methods were used during testing:

AAMA 205-15, *In-Plant Testing Guidelines for Manufacturers and Independent Laboratories*

ASTM E2068-00(2016), *Standard Test Method for Determination of Operating Force of Sliding Windows and Doors*

ASTM E283-04(2012), *Standard Test Method for Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen*

ASTM E331-00(2016), *Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference*

ASTM E547-00(2016), *Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Cyclic Static Air Pressure Difference*

ASTM E330/E330M-14, *Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference*

ASTM E987-88(2017), *Standard Test Methods for Deglazing Force of Fenestration Products*

AAMA 1304-02, *Voluntary Specification for Forced Entry Resistance of Side-Hinged Door Systems*

AAMA 920-11, *Specification for Operating Cycle Performance of Side-Hinged Exterior Door Systems*



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SECTION 5

MATERIAL SOURCE/INSTALLATION

Test specimens were provided by the client. Representative samples of the test specimen(s) will be retained by Intertek B&C for a minimum of five years from the test completion date.

The specimen was installed into a wood buck. The rough opening allowed for a 1/2" shim space and the exterior perimeter of the specimen was sealed to the test buck. Installation of the tested product was performed by the client.

Abbreviations: *DRIVE - (P/S/H) Phillips/Square-drive/Hex*
HEAD - (P/F/T/W) Pan/Flat/Truss/Washer

Unless otherwise noted the following descriptions apply to all specimens.

ANCHOR DESCRIPTION	LOCATION	SPACING
#14 x 4" FH with steel backplate spanning thermal break	Head and Sill	Two located at each panel meeting locations and two at each jamb (ten total)
#14 x 4" FH with steel backplate spanning thermal break	Jams	Two at each jamb end and two evenly spaced on jamb (six total)

SECTION 6

EQUIPMENT

Calibration of test equipment was performed by Intertek B&C in accordance with AAMA 205-15.

SECTION 7

LIST OF OFFICIAL OBSERVERS

NAME	COMPANY
Joerg Schnieders	Solarlux
Matthias Klaffke	Solarlux
Dirk Leding	Nana Wall Systems, Inc.
Taha Nana	Nana Wall Systems, Inc.
Tyler Westerling, P.E.	Intertek B&C

SECTION 8

TEST SPECIMEN DESCRIPTION

Product Type: Folding Door

Series/Models: NW Aluminum 640 (also known as SL64 or Ecoline)

Test Specimen: Unit 1 – NW ALUMINUM 640 (ALSO KNOWN AS SL64 OR ECOLINE) Inswing Folding Panel System with Low Profile Saddle Sill

OVERALL AREA:	WIDTH		HEIGHT	
	Millimeters	Inches	Millimeters	Inches
10.40 m ² (112.0 ft ²)				
Overall size	4000	157-1/2	2600	102-3/8
Locking Swing Panel	1042.6	41-1/16	2460	96-7/8
Keeper Folding Panel	987	38-7/8	2460	96-7/8
Folding Panel	957	37-11/16	2460	96-7/8
Jamb Locking Panel	1012.9	39-7/8	2460	96-7/8

Test Specimen: Unit 2 – NW ALUMINUM 640 (ALSO KNOWN AS SL64 OR ECOLINE) Outswing Folding Panel System with Hybrid Sill

OVERALL AREA:	WIDTH		HEIGHT	
	Millimeters	Inches	Millimeters	Inches
10.40 m ² (112.0 ft ²)				
Overall size	4000	157-1/2	2600	102-3/8
Locking Swing Panel	1042.6	41-1/16	2472	97-5/16
Keeper Folding Panel	987	38-7/8	2472	97-5/16
Folding Panel	957	37-11/16	2472	97-5/16
Jamb Locking Panel	1012.9	39-7/8	2472	97-5/16

Unless otherwise noted the following descriptions apply to all specimens.

Frame Construction:

MEMBER	MATERIAL	DESCRIPTION
Head and Jamb	Thermally Broken Aluminum	Thermally broken with two polyamide members.
Sill	Thermally Broken Aluminum	Thermally broken with two polyamide members.
	JOINERY TYPE	DETAIL
All Corners	Mitered	Two corner keys were employed at each corner and sealed.

Panel Construction:

MEMBER	MATERIAL	DESCRIPTION
Top Rail, Bottom Rail and Each Stile	Thermally Broken Aluminum	Thermally broken with two polyamide members.
Lock Stile Extension	Aluminum	
	JOINERY TYPE	DETAIL
Top Rail, Bottom Rail and Each Stile	Finger Joint	Two corner keys were employed at each corner.

Reinforcement: *No reinforcement was utilized.*

Weatherstripping: *See drawings for weatherstripping details and locations.*

Glazing: *No conclusions of any kind regarding the adequacy or inadequacy of the glass in any glazed test specimen(s) can be made.*

GLASS TYPE	INTERIOR LITE	EXTERIOR LITE	GLAZING METHOD
28mm IG	6mm	6mm	Interior glazed with aluminum glass stops

LOCATION	QUANTITY	DAYLIGHT OPENING Millimeters	GLASS BITE
All Panels	4	800 x 2300	16mm

Drainage: Hybrid Sill

METHOD	SIZE	QUANTITY	LOCATION
Slot	30mm wide by 5mm high	4	Centred under each panel on sill face
Slot	30mm wide by 5mm high	4	Centred under each panel through sill leg into hollow
Hole	6mm diameter	1	Lowest point of sill face to allow full drainage of exterior cavity

Drainage: Low Profile Saddle Sill

METHOD	SIZE	QUANTITY	LOCATION
Hole	10mm	5	Through sill face into interior channel
Hole	8 mm	4	Through middle track
Hole	8 mm	4	Through interior track

Hardware: *See drawings for weatherstripping details and locations.*

Screen Construction: *No screen was utilized.*



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Test Specimen: Unit 1 – NW ALUMINUM 640 (ALSO KNOWN AS SL64 OR ECOLINE) Inswing Folding Panel System with Low Profile Saddle Sill

TITLE OF TEST	RESULTS	ALLOWED	NOTE
Air Leakage, With All Drainage Exfiltration per ASTM E283 at 75 Pa (1.57 psf)	0.6 L/s/m ² (0.12 cfm/ft ²)	1.5 L/s/m ² (0.3 cfm/ft ²) max.	1, 2
Air Leakage, With All Drainage Infiltration per ASTM E283 at 300 Pa (6.24 psf)	0.15 L/s/m ² (0.30 cfm/ft ²)	1.5 L/s/m ² (0.3 cfm/ft ²) max.	1, 2
Air Leakage, With All Drainage Exfiltration per ASTM E283 at 300 Pa (6.24 psf)	1.4 L/s/m ² (0.28 cfm/ft ²)	1.5 L/s/m ² (0.3 cfm/ft ²) max.	1, 2
Water Penetration, No Drainage Interior channel per ASTM E547 and ASTM E331 at 100 Pa (2.1 psf)	Pass After testing all water drained to exterior	No leakage	
Water Penetration, With Drainage per ASTM E547 and ASTM E331 at 260 Pa (5.43 psf)	Pass After testing all water drained to exterior	No leakage	
Uniform Load Deflection, L/175 Commercial Class per ASTM E330 <u>Folding stile</u> +1230 Pa (+25.7 psf) -1370 Pa (-28.6 psf)	 12.0 mm (0.49") 13.0 mm (0.51")	 13.5 mm (0.53") max. 13.5 mm (0.53") max.	 4,5, 6
Uniform Load Structural, per ASTM E330 <u>Folding stile</u> +3600 Pa (+75.2psf) -3600 Pa (-75.2 psf)	Permanent Set 0.2 mm (0.01") 0.3 mm (0.01")	10.4 mm (0.41") max. 10.4 mm (0.41") max.	4,5,6
Thermoplastic Corner Weld	Not Applicable	Not Applicable	
Forced Entry Resistance, per AAMA 1304, 1330 N (300 lbf) point load	Pass	No entry	
Deglazing, per ASTM E987 Operating direction, 320 N (70 lbf) Remaining direction, 230 N (50 lbf)	Pass	Meets as stated	
	Pass	Meets as stated	
Operation/Cycling Performance, per AAMA 920 1000000 cycles	Pass	Meets as stated	



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The temperature during testing was 21°C. The results are tabulated as follows:

Test Specimen: Unit 2 – NW ALUMINUM 640 (ALSO KNOWN AS SL64 OR ECOLINE) Outswing Folding Panel System with Hybrid Sill

TITLE OF TEST	RESULTS	ALLOWED	NOTE
Operating Force, per ASTM E2068	Force to Latch 80.1 N (18 lbf)	Report only	
	Force to Engage Deadbolt 66.7 N (15 lbf)	Report only	
	Hinge door Swinging Egress Open 2.8 N (1 lbf) Close 3.9 N (1 lbf)	Report only	
	Panel Sliding (Initiate Motion) Open 20 N (4 lbf) Close 15 N (3 lbf)	Report only	
	Panel Sliding (Maintain Motion) Open 3 N (1 lbf) Close 4 N (1 lbf)	Report only	
Air Leakage, With No Drainage, All Drainage, All Drainage and Panel Venting Infiltration per ASTM E283 at 75 Pa (1.57 psf)	0.3 L/s/m ² (0.03 cfm/ft ²)	1.5 L/s/m ² (0.3 cfm/ft ²) max.	1, 2
Air Leakage, With No Drainage, All Drainage, All Drainage and Panel Venting Exfiltration per ASTM E283 at 75 Pa (1.57 psf)	0.3 L/s/m ² (0.03 cfm/ft ²)	1.5 L/s/m ² (0.3 cfm/ft ²) max.	1, 2
Air Leakage, With No Drainage, All Drainage, All Drainage and Panel Venting Infiltration per ASTM E283 at 300 Pa (6.24 psf)	0.7 L/s/m ² (0.07 cfm/ft ²)	1.5 L/s/m ² (0.3 cfm/ft ²) max.	1, 2
Air Leakage, With No Drainage, All Drainage, All Drainage and Panel Venting Exfiltration per ASTM E283 at 300 Pa (6.24 psf)	0.7 L/s/m ² (0.07 cfm/ft ²)	1.5 L/s/m ² (0.3 cfm/ft ²) max.	1, 2
Water Penetration, No drainage per ASTM E547 and ASTM E331 at 100 Pa (2.1 psf)	Pass After testing all water drained to exterior	No leakage	



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Test Specimen: Unit 2 – NW ALUMINUM 640 (ALSO KNOWN AS SL64 OR ECOLINE) Outswing
 Folding Panel System with Hybrid Sill

TITLE OF TEST	RESULTS	ALLOWED	NOTE
Water Penetration, With All Drainage per ASTM E547 and ASTM E331 at 450 Pa (9.4 psf)	Pass After testing all water drained to exterior	No leakage	
Water Penetration, With All Drainage and panel ventilation per ASTM E547 and ASTM E331 at 750 Pa (15.6 psf)	Pass After testing all water drained to exterior	No leakage	3
Uniform Load Deflection, L/175 Commercial Class per ASTM E330 <u>Folding stile</u> +1230 Pa (+25.7 psf) -1280 Pa (-26.7 psf)	 13.3 mm (0.52") 12.9 mm (0.51")	 13.5 mm (0.53") max. 13.5 mm (0.53") max.	 4,5, 6
Uniform Load Structural, per ASTM E330 <u>Folding stile</u> +3960 Pa (+82.7 psf) -3600 Pa (-75.2 psf)	 permanent Set 0.2 mm (0.01") 0.3 mm (0.01")	 10.4 mm (0.41") max. 10.4 mm (0.41") max.	 4,5,6
Thermoplastic Corner Weld	Not Applicable	Not Applicable	
Forced Entry Resistance, per AAMA 1304, 1330 N (300 lbf) point load	Pass	No entry	
Deglazing, per ASTM E987 Operating direction, 320 N (70 lbf) Remaining direction, 230 N (50 lbf)	Pass	Meets as stated	
	Pass	Meets as stated	
Operation/Cycling Performance, per AAMA 920 1000000 cycles	Pass	Meets as stated	



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Note 1: *The tested specimen meets (or exceeds) the performance levels specified in AAMA/WDMA/CSA 101/I.S.2/A440 for air leakage resistance.*

Note 2: Test Date 03/09/20 Time: 10:00 AM (Air Note Only)

Note 3: *Weather-stripping was removed at head with 300mm of weather stripping left at each panel seam*

Note 4: *The deflections reported are not limited by AAMA/WDMA/CSA 101/I.S.2/A440 for this product designation. The deflection data is recorded in this report for special code compliance and information only.*

Note 5: *Loads were held for 10 seconds.*

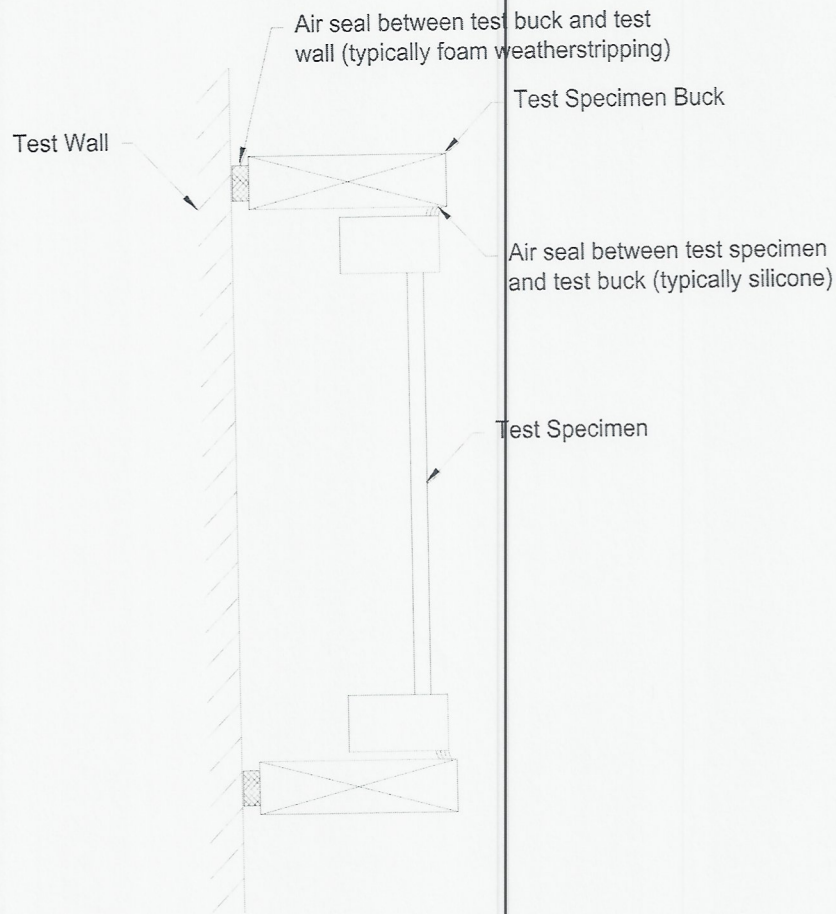
Note 6: *Tape and film were used to seal against air leakage during structural testing. In our opinion, the tape and film did not influence the results of the test.*

SECTION 10 ALTERATIONS

No alterations were required.

SECTION 11
LOCATION OF AIR SEAL

The air seal between the test specimen and the test wall is detailed below. The seal is made of foam weatherstripping and is attached to the edge of the test specimen buck. The test specimen buck is placed against the test wall and clamped in place, compressing the weatherstripping and creating a seal.



SECTION 12
CONCLUSION

The specimens tested successfully met the performance requirements for the following ratings:

TEST SPECIMENS	TITLE	SUMMARY OF RESULTS
1	101/I.S.2/A440-17	Class CW-PG25-FLD 4000 x 2600 Class LC-PG35-FLD 4000 x 2600
2	101/I.S.2/A440-17	Class CW-PG25-FLD 4000 x 2600 Class LC-PG50-FLD 4000 x 2600

6.4.9 Folding door assembly qualification

6.4.9.1 General

Use Figure 6.4 to determine what test configurations are needed to qualify the appropriate frame and panel designs. Folding door types are as follows:

- Type A – folding panel(s) only closing into a jamb frame
- Type B – with one single active panel hinged to jamb frame
- Type C – with one single active panel hinged to another panel
- Type D – with two or more folding panels closing into two or more opposing folding panels
- Type E – with one single active panel hinged to jamb frame and one single active panel hinged to another panel.
- See Figure 6.4 for additional clarification (Figure 6.4 illustrates typical configurations and shall not be regarded as all-inclusive).

Figure 6.4
Folding door assembly qualification
(See Clauses 6.4.9.1, 6.4.9.2, and 12.3.6.)

Panel quantity	Test configurations					
	Type A 2L/2R	Type B 2L-1R/1R-2L	Type C 3L/3R	Type D 2L-2R	Type E 3L-1R/1R-3L	
Qualified configurations						
	If type A tested	If type B tested	If type C tested	If type D tested	If type E tested	
2	2L/2R	2L/2R	2L/2R	2L/2R	2L/2R	2L
3		2L-1R/1L-2R			2L-1R/1L-2R	2L-1R
3			3L/3R		3L/3R	3L
4	4L/4R	4L/4R	4L/4R	4L/4R	4L/4R	4L
4					3L-1R/1R-3L	3L-1R
4		2L-2R	2L-2R	2L-2R	2L-2R	2L-2R
5			5L/5R		5L/5R	5L
5		4L-1R/1L-4R			4L-1R/1L-4R	4L-1R
5		3L-2R/2L-3R			3L-2R/2L-3R	3L-2R

LH configurations shown. Testing of LH configurations shall qualify RH configurations and vice versa.

For panel quantities greater than five, see Clause 6.4.9.2 d).

Chart of door configurations covered by testing a 1L-3R bi-fold door.

SECTION 13
PHOTOGRAPHS

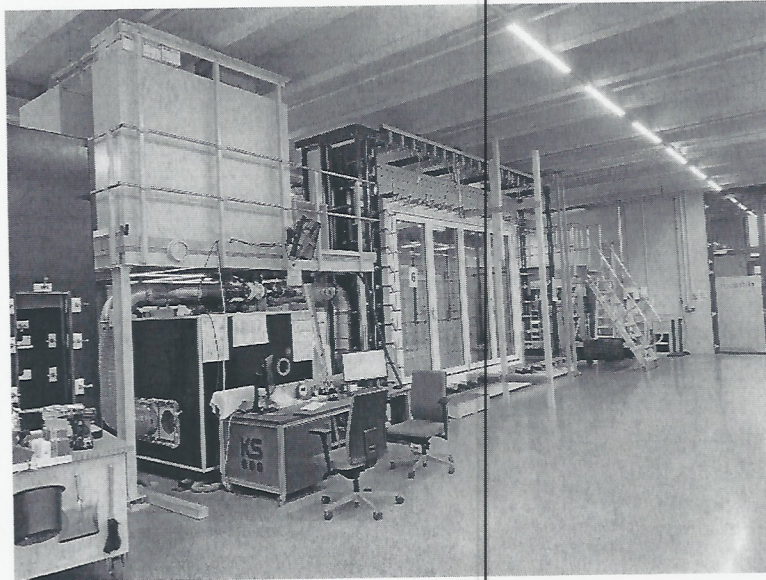


Photo No. 1
Lab Overview



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SECTION 14
DRAWINGS

The test specimen drawings have been reviewed by Intertek B&C and are representative of the test specimen(s) reported herein. Test specimen construction was verified by Intertek B&C per the drawings included in this report. Any deviations are documented herein or on the drawings.

Note: Complete drawings packet on file with Intertek B&C.

NANA WALL SYSTEMS, INC.			
Series/Model: SL64 folding panel system			
PART #	PART DESCRIPTION	MATERIAL	FINISH
5-310-01	inswing panel profile	6063-T5 aluminum thermally broken with TF1	painted/anodized
5-310-04	standard frame profile	6063-T5 aluminum thermally broken with TF2	painted/anodized
5-310-10	inswing low profile saddle sill	6063-T5 aluminum thermally broken with TF3	anodized
5-310-26	Sill insert profile	6063-T5 aluminum	anodized
5-310-27	connection strip profile	6063-T5 aluminum	painted/anodized
5-310-30	narrow connection profile	6063-T5 aluminum thermally broken with TF1	painted/anodized
TF1	Technoform thermal strut	PA 6.6 GF 25 (polyamide 66 with 25% glass fiber)	n/a
TF2	Technoform thermal strut	PA 6.6 GF 25 (polyamide 66 with 25% glass fiber)	n/a
TF3	Technoform thermal strut	PA 6.6 GF 25 (polyamide 66 with 25% glass fiber)	n/a
5-300-01	adjustable jamb profile	6063-T5 aluminum	painted/anodized
5-300-04	extention profile	6063-T5 aluminum	painted/anodized
5-300-08	stop bar profile	6063-T5 aluminum	painted/anodized
5-80-71	glazing bead 30 mm wide, glass thickness 20-24 mm	6063-T5 aluminum	painted/anodized
5-0-08	insert in sills	stainless steel	n/a
300-01	holding profile in sill	polyamide	n/a
25-300-02	gasket	EPDM	n/a
25-300-07	glazing gasket outside	EPDM	n/a
25-300-08	gasket	EPDM	n/a
25-300-11	gasket	EPDM	n/a
25-300-13	brush seal	polypropylene	n/a
25-73-02	Q Ion frame gasket	Various: plastic/gasket/rubber/silicone	n/a
25-60-17	Q Ion frame gasket	Various: plastic/gasket/rubber/silicone	n/a
25-0-1084	gasket	EPDM	n/a
25-0-1086	glazing gasket inside 4 - 6.5 mm	EPDM	n/a
A	insulated glass spacer	polyisobutylene primary sealant and polyurethane secondary sealant	n/a
15-0-1097	standard locking end cap	polyamide	n/a

NANA WALL SYSTEMS, INC.

Series/Model: SL64 folding panel system

PART #	PART DESCRIPTION	MATERIAL	FINISH
5-310-02	outswing panel profile	6063-T5 aluminum thermally broken with TF1	painted/anodized
5-310-04	standard frame profile	6063-T5 aluminum thermally broken with TF2	painted/anodized
5-310-09	outswing Hybrid sill	6063-T5 aluminum thermally broken with TF3	anodized
5-310-26	Sill insert profile	6063-T5 aluminum	anodized
5-310-27	connection strip profile	6063-T5 aluminum	painted/anodized
5-310-30	narrow connection profile	6063-T5 aluminum thermally broken with TF1	painted/anodized
TF1	Technoform thermal strut	PA 6.6 GF 25 (polyamide 66 with 25% glass fiber)	n/a
TF2	Technoform thermal strut	PA 6.6 GF 25 (polyamide 66 with 25% glass fiber)	n/a
TF3	Technoform thermal strut	PA 6.6 GF 25 (polyamide 66 with 25% glass fiber)	n/a
5-300-01	adjustable jamb profile	6063-T5 aluminum	painted/anodized
5-300-04	extention profile	6063-T5 aluminum	painted/anodized
5-300-08	stop bar profile	6063-T5 aluminum	painted/anodized
5-80-71	glazing bead 30 mm wide, glass thickness 20-24 mm	6063-T5 aluminum	painted/anodized
5-0-08	insert in sills	stainless steel	n/a
300-01	holding profile in sill	polyamide	n/a
25-300-02	gasket	EPDM	n/a
25-300-07	glazing gasket outside	EPDM	n/a
25-300-08	gasket	EPDM	n/a
25-300-11	gasket	EPDM	n/a
25-300-13	brush seal	polypropylene	n/a
25-73-02	Q Ion frame gasket	Various: plastic/gasket/rubber/silicone	n/a
25-60-17	Q Ion frame gasket	Various: plastic/gasket/rubber/silicone	n/a
25-0-1084	gasket	EPDM	n/a
25-0-1086	glazing gasket inside 4 - 6.5 mm	EPDM	n/a
A	insulated glass spacer	polysobutylene primary sealant and polyurethane secondary sealant	n/a
15-0-1097	standard locking end cap	polyamide	n/a